

INDEX

Subject	Page No.	Subject	Page No.
A			
Accessories	GROUP 9	Charging System	1D-1
Accessories — Miscellaneous	9I-1	Charts — Lubrication	OC-6
Air Cleaner	6F-15	Chassis Sheet Metal	Group 8
Air Conditioning:		Chassis Springs:	
Refrigerant Components	9B-1	Front	3B-13
Air Conditioning Systems	9B-77	Rear	3H-3
Automatic Climate Control	9B-125	Clutch Lash Adjustment	7A-4
Air Injector Reactor System (AIR)	6F-3	Clutch Start Switch	1C-11
Alignment, Front Wheels	3D-1	Compressor — A/C	9B-30
Antenna Trimmer Adjustment	9C-15	Condenser — A/C	9B-28
Automatic Level Control	9F-1	Connecting Rod and Bearings:	
Axle, Rear	4B-1	L-6 250	6A-8
		V-6 231, V-8 350, V-8 455	6A-36
		V-8 260	6A-103
		V-8 400	6A-75
		Control Arm:	
		Front	3B-9
		Rear	3H-5
		Converter — Transmission Torque:	
		THM 350 and 375B	7C-21
		THM 400	7D-23
		Converter — Catalytic	6F-3
		Cooling System — Engine	6B-1
		Cranking System — See Starting System	
		Crankshaft:	
		L-6 250	6A-10
		V-6 231, V-8 350, V-8 455	6A-38
		V-8 260	6A-12
		V-8 400	6A-81
		Cruise Control (Cruise Master)	9E-1
		Cylinder Head:	
		L-6 250	6A-4
		V-6 231, V-8 350, V-8 455	6A-30
		V-8 260	6A-99
		V-8 400	6A-66
B			
Back-Up Light Switch	1F-2		
Balance — Wheel and Tire	3I-14		
Ball Joint	3B-3		
Battery	1A-1		
Belt Tensions	6B-16		
Body:			
Lubrication Points	OC-1		
Name Plates	OA-6		
Style Numbers	OA-5		
Brakes:			
Drum Brakes	5D-1		
Master Cylinders	5C-1		
Single Piston Disc Brakes	5B-1		
Delco Moraine Single Diaphragm			
Power Brake Unit	5A-14		
Delco Moraine Tandem Diaphragm			
Power Brake Unit	5A-3		
Bendix, Tandem Diaphragm Power			
Brake Unit	5A-10		
Bumpers, Front and Rear	2B-1		
C			
Camshaft — Engine:			
L-6 250	6A-13		
V-6 231, V-8 350, V-8 455	6A-46		
V-8 260	6A-111		
V-8 400	6A-61		
Car Model Identification	OA-5		
Carburetors:			
MV	6E-1		
2GC	6E-18		
2MC	6E-44		
4MC	6E-64		
Catalytic Converter	6F-3		
		D	
		Decimal Equivalent Chart	Precedes Index
		Delcotron — Generator	1D-1
		Detent Adjustments:	
		THM 350 and 375B	7C-16
		THM 400	7D-15
		Differential	4B-1
		Directional Signal	1F-1
		Distributor — Engine	1C-1
		Drill Size Chart	Precedes Index
E			
		Early Fuel Evaporation Valve	6F-4
		Electric Sun Roof	8E-1

Subject	Page No.	Subject	Page No.
Energy Absorbing Unit	2B-1	Hood	8A-1
Engine:		Horn	1F-1
L-6 250	6A-1	Hydraulic Valve Lifter:	
V-6 231, V-8 350, V-8 455	6A-25	L-6 250	6A-4
V-8 260	6A-91	V-6 231, V-8 350, V-8 455	6A-30
V-8 400	6A-60	V-8 260	6A-102
Evacuate and Charge Air Conditioning	9B-13	V-8 400	6A-65
Evaporative Emissions System	6F-4		
Evaporator — A/C	9B-28	I	
Exhaust Gas Recirculation System (EGR)	6F-3	Identification Number — Vehicle	OA-5
Exhaust Systems	6D-1	Inflation Pressures — Tires	3I-17
Expansion Valve — A/C	9B-22	Ignition Coil	1C-1
Exterior Flexible Panels	8G-1	Ignition System	1C-1
		Instrument Panel:	
F		H Series	1G-4
Fan Clutch — All V-8	6B-1	X Series	1G-1
Fender — Front	8B-1	A Series	1G-1
Filters	OC-1	B-C-E Series	1G-2
Flexible Body Panels	8G-1	Intake Manifold:	
Forward Clutch:		L-6 250	6A-4
THM 350-375B	7C-25	V-6 231, V-8 350, V-8 455	6A-30
THM 400	7D-23	V-8 260	6A-96
Frame and Body Mounts	2A-1	V-8 400	6A-64
Front End Panel	8D-1	Intermediate Clutch:	
Front Servo — THM 400	7D-20	THM 350-375B	7C-30
Front Suspension	3B-1	THM 400	7D-23
Front Wheel Alignment	3D-1		
Front Wheel Bearings	3B-5	J	
Fuel Filter	OC-7	Joint — Ball	3B-3
Fuel Gauge	1H-2	Joint — Universal	4A-3
Fuel Pump	6C-10		
Fuel System	6C-1	K	
Fuse Block	1E-12	Keys and Locks	OA-1
Fuse Chart	1E-12	Knuckle — Steering	3B-7
Fusible Link	1A-6		
		L	
G		Landau Roof	8F-1
Gas Tank — See Fuel System		Lifting Points	OB-1
Generator	1D-1	Light Bulb Chart	1E-16
Governor — Transmission:		Lighting System	1E-1
THM 350-375B	7C-17	Linkage — Shift	7E-1
THM 400	7D-15	Lock Cylinder — Ignition	OA-1
Grille	8C-1	Lubrication	OC-1
Guide — Matic	9H-1	Lubrication System — Engine:	
		L-6 250	6A-2
H		V-6 231, V-8 350, V-8 455	6A-27
Hazard Warning Flasher	1F-3	V-8 260	6A-94
Headlamp Aiming	1E-6	V-8 400	6A-73
Headlight Switch	1E-1		
Heater	9A-1		

Subject	Page No.	Subject	Page No.
M			
Mainshaft — Manual Trans:		V-8 260	6A-103
3 Speed	7B-3	V-8 400	6A-72
4 Speed	7B-17	Power Steering	3F-1
Manifold		Transmission:	
Intake:		THM 350-375B	7C-31
L-6 250	6A-4	THM 400	7D-23
V-6 231, V-8 350, V-8 455	6A-30		
V-8 260	6A-96	P	
V-8 400	6A-64	Paint Color Code Chart	OA-4
Exhaust:		Panel — Exterior Flexible	8G-1
L-6 250	6A-4	Panel — Front End	8D-1
V-6 231, V-8 350, V-8 455	6A-30	Parking Brake	5D-3
V-8 260	6A-97	P.C.V. System	6F-2
V-8 400	6A-63	Pistons:	
Manual Steering Gear	3E-1	L-6 250	6A-15
Manual Transmission:		V-6 231, V-8 350, V-8 455	6A-41
3 Speed	7B-1	V-8 260	6A-106
4-Speed	7B-13	V-8 400	6A-79
Master Cylinder — Brakes	5C-1	POA Valve A/C	9B-24
Model Designation (Body Style)	OA-5	Power Steering Gear	3F-1
Mounts:		Power Steering Gear Pump	3F-1
Body	2A-1	Propeller Shaft	4A-1
Engine:		Pump	
L-6 250	6A-1	Engine Oil:	
V-6 231, V-8 350 V-8 455	6A-50	L-6 250	6A-19
V-8 260	6A-91	V-6 231, V-8 350, V-8 455	6A-49
V-8 400	6A-62	V-8 260	6A-103
Muffler A/C	9B-27	V-8 400	6A-72
Muffler Exhaust	6D-1	Power Steering	3F-1
		Transmission:	
		THM 350-375B	7C-31
		THM 400	7D-23
		Engine — Water	6B-2
N			
Neutral Start Switch	1C-11		
O			
Oil Pan — Engine:		R	
L-6 250	6A-9	Radiator	6B-13
V-6 231, V-8 350, V-8 455	6A-35	Radio	9C-1
V-8 260	6A-102	Rear Servo — THM 400	7D-37
V-8 400	6A-72	Rear Window Defroster	9I-5
Transmission:		Ride and Handling Diagnosis	3A-1
THM 350-375B	7C-1	Rings — Engine Piston:	
THM 400	7D-1	L-6 250	6A-15
Oil Pressure Checks		V-6 231, V-8 350, V-8 455	6A-41
Engine	6A-49	V-8 260	6A-106
Transmission:		V-8 400	6A-80
THM 350-375B	7C-12	Rocker Arm — Engine:	
THM 400	7D-5	L-6 250	6A-7
Oil Pump		V-6 231, V-8 350, V-8 455	7A-34
Engine:		V-8 260	6A-96
L-6 250	6A-19	V-8 400	6A-66
V-6 231, V-8 350, V-8 455	6A-49	Roof — Landau	8F-1
		Roof — Electric Sun	8E-1

Subject	Page No.	Subject	Page No.
S			
Seat Belt Interlock	1B-1	THM 350-375B	7C-1
Sensor — Thermac Air Cleaner	6F-15	THM 400	7D-1
Shift Linkage — Transmission	7E-1	Trim Height	3H-3
Shock Absorber:		Tune-Up	6G-1
Front	3B-2	Turn Signal	1F-1
Rear	3H-2	Twilight Sentinel	9G-1
Side Cover — Transmission:			
3 Speed	7B-9	U	
4 Speed	7B-15	Universal Joints	4A-3
Signal System	1F-1		
Spark Plug	6G-9	V	
Speedometer	1H-2	Vacuum Modulator:	
Spring — Suspension:		THM 350-375 B	7C-4
Front	3B-13	THM 400	7D-4
Rear	3H-3	Vacuum Motor — Thermac Air Cleander	6F-15
Starting Motor	1B-1	Valve Body — Transmission:	
Steering — Geometry (Turning Angle)	3D-3	THM 350-375 B	7C-13
Steering Knuckle	3B-7	THM 400	7D-15
Steering Column	3G-1	V.I.R. A/C	9B-25
Steering Linkage	3C-1	Valve — Engine:	
Steering Gear:		L-6 250	6A-6
Manual	3E-1	V-6 231, V-8 350, V-8 455	6A-33
Power	3F-1	V-8 260	6A-99
Sun Roof — Electric	8E-1	V-8 400	6A-65
Suspension:		Valve Lifter — Engine:	
Front	3B-1	V-6 231, V-8 350, V-8 455	6A-26
Rear	3H-1	Vacuum Spark Delay	6F-4
T			
Tape Player	9C-1	W	
Thermac Air Cleaner	6F-2	Water Pump — Engine	6B-2
Throttle Linkage — See Carburetor		Wheels	3I-1
Timing Chain Assembly:		Wheel Alignment	3D-1
V-6 231, V-8 350, V-8 455	6A-46	Wheel Bearing, Adjustment Front	3B-5
V-8 260	6A-109	Windshield Wiper Switch	1H-10
V-8 400	6A-70	Wiring Diagrams — Complete Colored	3I-1
Tires	3I-1		
Transducer — Cruise Master	9E-1		
Transmission:			
3 Speed Manual	7B-1		
4 Speed Manual	7B-13		