## **GRILLE**

WARNING: IF EQUIPPED WITH AIR CUSHION RESTRAINT SYSTEM DO NOT ATTEMPT ANY ADJUSTMENT, REPAIR OR REMOVAL OF ANY PORTION OF THE RADIATOR OR GRILLE WHICH WOULD REQUIRE REMOVAL OR DISCONNECTING OF THE BUMPER IMPULSE DETECTOR UNTIL THE DISCONNECTION PROCEDURE IS COMPLETED. THIS PROCEDURE MUST BE FOLLOWED TO PREVENT ACCIDENTAL DEPLOYMENT OF THE SYSTEM WHICH COULD RESULT IN PERSONAL INJURY AND/OR DAMAGE TO THE SYSTEM'S COMPONENTS. IN ADDITION, CARE MUST BE EXERCISED TO NEVER BUMP OR STRIKE THE BUMPER IMPULSE DETECTOR IN A MANNER WHICH COULD CAUSE INADVERTENT DEPLOYMENT OR IMPROPER OPERATION OF THE SYSTEM.

## A.C.R.S. DISCONNECTION PROCEDURE

1. Turn ignition switch to "LOCK" position. Disconnect the negative battery cable from the battery and tape end.

## **CONTENTS**

| DESCRIPTION AND OPERATION: (Not Applicable)     |      |
|---|------|
| DIAGNOSIS: (Not Applicable)                     |      |
| MAINTENANCE AND ADJUSTMENTS: (Not Applicable)   |      |
| MAJOR REPAIR:                                   | 8C-1 |
| Radiator Grille Removal and Installation        |      |
| E Series Bumper Grille Removal and Installation | 8C-1 |
| SPECIFICATIONS: (Not Applicable)                | 00 1 |

## **MAJOR REPAIR**

## RADIATOR GRILLE REMOVAL AND INSTALLATION X Series Removal

1. Remove grille attaching nuts (6) and pull grille forward to remove. (See Figure 8C-1). Also remove ornamentation from grille.

## X Series Installation

1. Reverse the removal procedure for installation.

### A Series Removal

- 1. Remove battery on Century only.
- 2. Disconnect parking light wiring, for Century, and remove the nuts that secure the grille. Remove grille. See Figure 8C-2 or 8C-3.
- 3. Transfer all necessary parts including the parking lights on Century. Figure 8C-4.

## A Series Installation

1. Reverse the removal procedure for installation.

## **B-C Series Removal**

1. Remove headlamp doors. Figure 8C-5 or 8C-6.

- 2. Remove the grille attaching nuts. See Figure 8C-7 or 8C-8.
- 3. Remove grille forward.

#### **B-C Series Installation**

1. Reverse the removal procedure for installation.

#### E Series Removal

- 1. Remove spring. Figure 8C-9.
- 2. Remove attaching nuts and remove grille.
- 3. Transfer any necessary parts.

#### E Series Installation

1. Reverse the removal procedure for installation.

# E SERIES BUMPER GRILLE REMOVAL AND INSTALLATION

### Removal

1. Remove 2 grille assembly to bumper screws. Remove grille (See Figure 8C-10).

#### Installation

1. Reverse the removal procedure for installation.

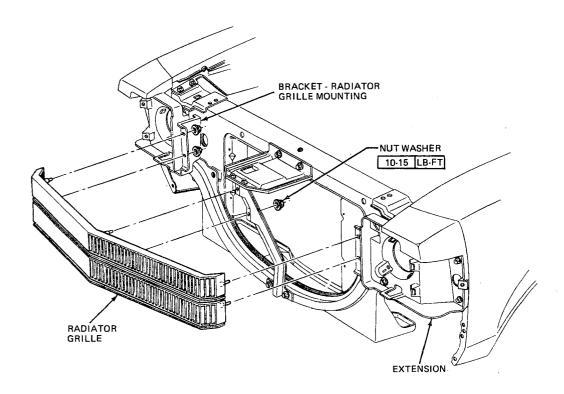


Figure 8C-1 X Series Radiator Grille

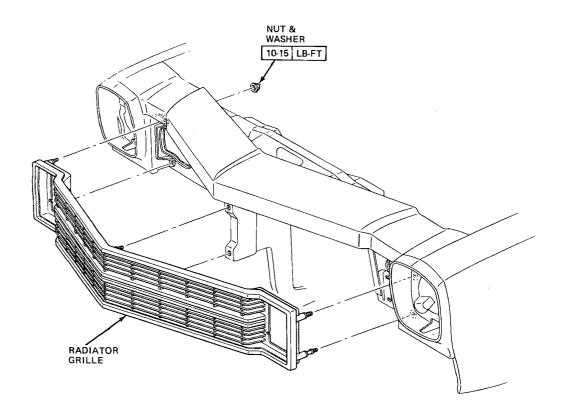


Figure 8C-2 A Series Century Radiator Grille

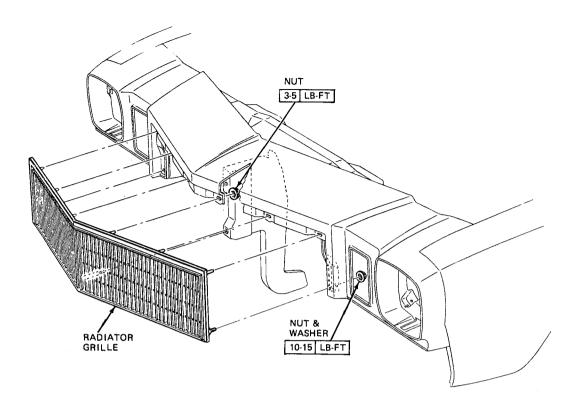
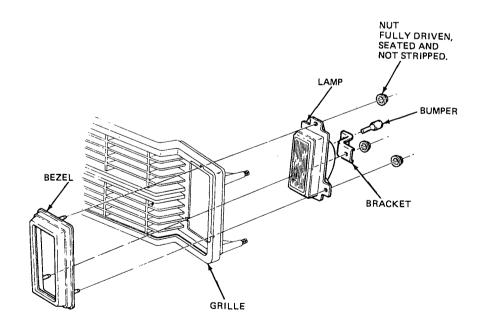
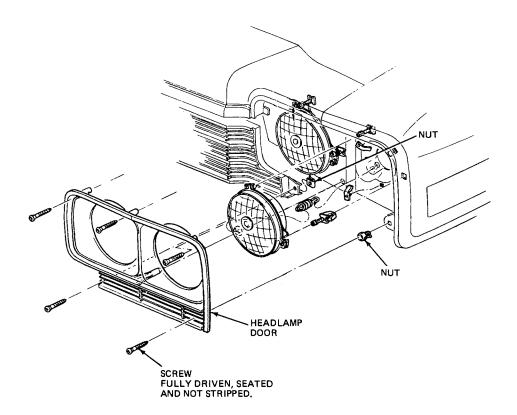


Figure 8C-3 A Series Regal Radiator Grille





5B8C6

Figure 8C-5 B Series Headlamp Door

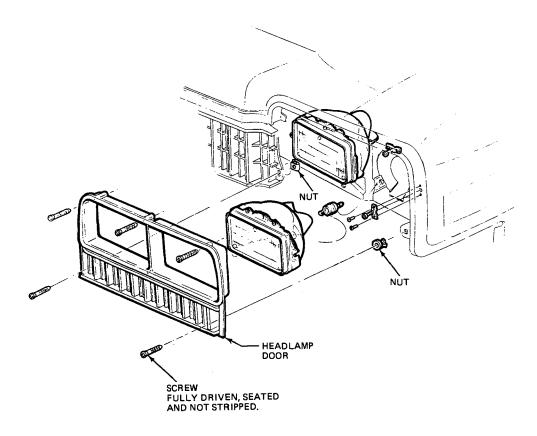


Figure 8C-6 C Series Headlamp Door

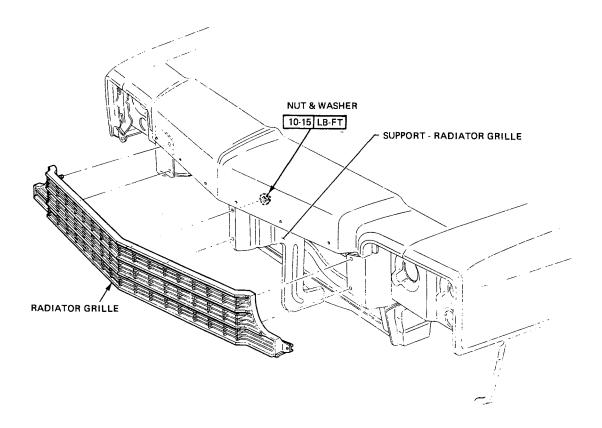


Figure 5C-7 B Series Radiator Grille

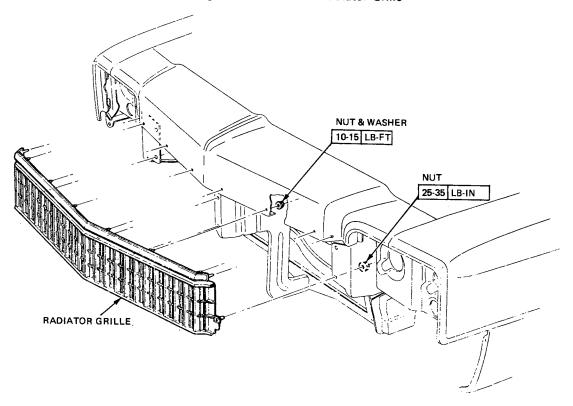


Figure 8C-8 C Series Radiator Grille

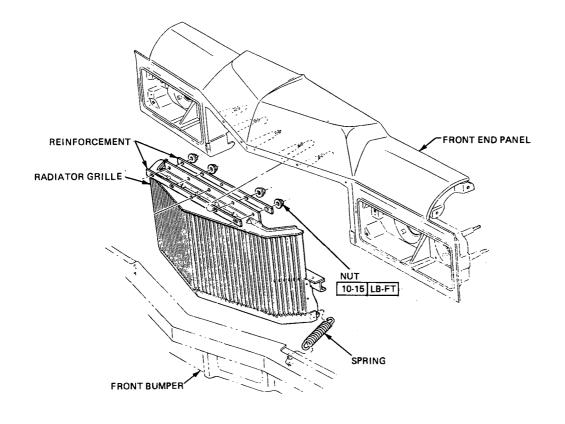


Figure 8C-9 E Series Radiator Grille

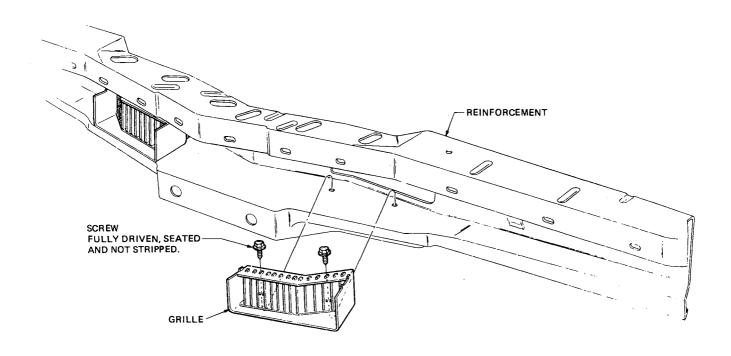


Figure 8C-10 E Series Bumper Grille