

GROUP 14

ALPHABETICAL INDEX

A		
Air Cleaner	3-4	
Clean and Replace	1-6	
Air Conditioner	11-22	
Compressor	11-30	
Service Procedures	11-42	
Leak Testing	11-61	
Charging	11-69	
Function Test	11-43	
Trouble Diagnosis	11-73	
Alignment		
Front Wheels	7-20	
Hood	12-1	
Ammeter	See Generator Indicator	
Antenna Installation, Radio	11-7	
Antenna Trimmer Adjustment	11-7	
Anti-Freeze	1-8	
Anti-Freeze Solutions, Testing	2-41	
Automatic Choke Adjustment	3-19	
Auto. Trans	5-1	
Description—Operation	5-2	
Disassembly—Assembly	5-40	
General Specifications	5-1	
Tightening Specifications	5-2	
Axle Assembly, Rear	6-2	
Axle Shaft, Remove & Install	6-6	
		7-14
		6-7
		10-35
		9-1
		9-15
		9-14
		9-19
		9-20
		9-15
		9-20
		9-7
		9-16
		9-3
		9-18
		9-7
		9-17
		9-1
		9-10
		9-20
		9-23
		10-52
		11-8
B		
Back-Up Lamp & Switch	10-47	
Balance, Brake Drum	9-20	
Balance, Wheel & Tire	7-13	
Ball Joint Replacement	7-15	
Battery	10-5	
Light Load Test	10-7	
Hydrometer Test	10-8	
Inspection & Service	10-6	
Recharging	10-10	
Registration & Care When New	10-5	
Specifications	10-1	
Trouble Diagnosis	10-10	
Battery Cables, Clean and Test	10-9	
Beam Indicator, Headlight	10-45	
Bearing Adjustment, Front Wheels	7-14	
Bearing Lubrication, Front Wheels	1-6	
Bearing Replacement		
Connecting Rod		
Differential		
		7-21
		2-33
		3-19
		3-1
		3-27
		3-36
		3-4
		3-20
		0-2
		7-6
		7-21
		See Generator Indicator
		1-4
		7-18
		7-18
		7-25
		7-19
		10-96
		3-19
		7-1
		10-51
C		
Camber, Check & Adjust	7-21	
Camshaft & Bearings	2-33	
Carburetor		
Adjustment	3-19	
Calibrations	3-1	
Rochester 2-Barrel	3-27	
Rochester 4-Barrel	3-36	
Throttle Linkage	3-4	
Throttle Linkage Adjustment	3-20	
Car Models	0-2	
Car Roughness or Vibration	7-6	
Caster, Check and Adjust	7-21	
Charge Indicator	See Generator Indicator	
Chassis Lubrication	1-4	
Chassis Springs	7-18	
Replacement, Front	7-18	
Replacement, Rear	7-25	
Trim Dimensions	7-19	
Chassis Wiring Diagram	10-96	
Choke, Automatic	3-19	
Chassis Suspension Specification	7-1	
Cigar Lighter	10-51	

	Page		Page
Circuit Diagrams, Wiring	10-85	Battery	10-10
Clock Electric	10-65	Brakes	9-1
Clutch, Synchronesh	4-1	Power Brake	9-23
Lubrication	4-5	Clutch	4-3
Inspect	4-6	Cranking System	10-25
Lubricate Internal Parts	4-5	Engine	2-17
Pedal Lash Adjustment	4-3	Fuel System	3-14
Release Mechanism	4-1	Generating System	10-17
Remove and Install	4-5	Heater—Defroster	11-20
Specifications	4-1	Ignition System	10-33
Trouble Diagnosis	4-3	Radio	11-3
Coil, Ignition Test	10-38	Rear Axle	6-2
Compressor, Air Conditioner		Shock Absorbers	7-10
Description	11-30	Signal Systems	10-52
Removal and Installation	11-46	Steering Action	7-6
Disassembly and Reassembly of Clutch		Steering Gear, Power & Pump	8-19
Drive Plate and Shaft Seal	11-46	Steering Gear, Manual	8-3
Disassembly and Reassembly of		Tires	7-7
Pulley Assembly, and Coil and		Transmission—Auto	5-1
Housing Assembly	11-49	Transmission—Synchronesh	4-7
Disassembly and Reassembly of		Differential	6-8
Internal Parts of Compressor and		Dimmer Switch	10-45
Leak Testing Compressor	11-51	Directional Signal Lamps & Switch	10-54
Connecting Rods	2-10	Lamp Circuits	10-56
Bearing Dimensions	2-3	Trouble Diagnosis	10-55
Rod Replacement	2-36	Distributor, Ignition	10-30
Condenser Tests, Distributor	10-39	Advance Mechanism	10-32
Contact Points, Distributor		Condenser Tests	10-39
Adjustment, Replacement	10-35	Contact Points—Condenser, Replace	10-35
Cooling System, Engine	2-38	Dwell Angle Adjustment	10-35
Filling, Flushing	2-38	Specifications	10-3
Prepare for Anti-Freeze	2-38	Timing	10-35
Cranking Motor	10-23		
Bench Test	10-27	E	
Repairs on Bench	10-28	Engine	2-1
Specifications	10-2	Cooling System	2-38
Voltage Test	10-26	Cranking System	10-23
Cranking System	10-22	Dimensions, Fits, Adjustments	2-3
Trouble Diagnosis	10-25	Fuel & Exhaust System	3-4
Crankshaft & Bearings	2-10	Hard Starting	3-14
Bearing Replacement	2-30	Identification	0-2
Dimensions	2-3	Ignition System	10-30
Cylinder Heads	2-11	Mountings	2-8
Removal	2-20	Mounting Adjustment	2-8
Installation	2-22	Oil Recommendations	1-1
Cylinder Reboring	2-34	Specifications	2-1
		Tune Care, Trouble Diagnosis	2-18
D		Exhaust Pipes	3-10
Defroster, Windshield	11-11	Exhaust Manifold	3-10
Diagnosis, Trouble			
Air Conditioner	11-73		

F	Page
Flywheel & Ring Replacement	
Auto. Trans	2-44
Synchromesh	2-44
Front Shock Absorbers . . . See Shock Absorbers	
Front Springs See Chassis Springs	
Front Wheel Suspension	7-2
Front Wheels	
Alignment	7-20
Bearing Adjustment	7-14
Bearing Replacement, Lubrication	7-14
Runout	7-10
Fuel Consumption, Excessive	3-15
Fuel Filter	1-6
Fuel Pump	3-23
Inspection & Test	3-24
Repairs	3-24
Fuel System	3-4
Trouble Diagnosis	3-14
Fuse Block	10-86
Fuse Specifications	10-4

G	
Gasoline Filters & Strainers	3-17
Gasoline Gauge	10-65
Gasoline Tank Replacement	3-21
Gear Shift Control Mechanism	4A-1
Generator	10-12
Repairs, on Bench	10-12
Specifications	10-1
Test, on Car	10-19
Generator Indicator	10-58
Generator Regulator	10-16
Specifications	10-1
Test & Adjust, on Car	10-19
Generating System	10-16
Trouble Diagnosis	10-17

H	
Hard Starting	3-14
Headlamps	10-45
Aiming Adjustment	10-46
Sealed Beam Unit, Replace	10-45
Heater & Defroster	11-12
Hood	12-1
Horns, Relay & Button	10-52
Adjustments	10-54
Trouble Diagnosis	10-52
Hydraulic Control System, Auto. Trans.	5-23
Hydraulic Valve Mechanism	2-25
Hydraulic Valve Lifter Service	2-25
Hydrometer Test of Battery	10-8

I	Page
Identification No., Vehicle	0-2
Ignition Coil	10-30
Specifications	10-3
Tests	10-38
Ignition Distributor	10-30
Ignition System	10-30
Trouble Diagnosis	10-33
Ignition Switch	10-42
Switch Replace, Lock Repairs	10-42
Ignition Timing	10-35
Indicator, Charge	10-58
Indicator, Headlight Beam	10-45
Indicator Lights	
Generator	10-58
Oil Pressure	10-63
Water Temperature	10-64
Indicators, Direction Signal	10-54
Inflation Pressures, Tire	1-3
Intake Manifold	3-8
Isolation Mounts	7-26

K	
King Pin Inclination, Theoretical	7-22
Knuckle, Steering, Replace	7-17

L	
Lamp Bulb Specifications	10-4
Lamps	
Back-Up	10-46
Direction Signal	10-54
Headlamps	10-45
License, Rear	10-46
Park, Signal, Tail, Stop	10-46
Lash Adjustment, Clutch Pedal	4-4
Light Load Test of Battery	10-7
Lighters, Cigar	10-51
Lights	
Headlights	10-44
Direction Signal	10-52
Linkage Steering	8-51
Lower Control Arm, Rebush, Replace	7-20
Lubrication	1-1
Chassis	1-4
Auto. Transmission	1-7
Body	1-8
Clutch Internal Parts	4-5
Speedometer Cable	10-66
Lubrication System, Engine	2-11
Specifications	2-1

M	Page		Page
Maintenance	1-1	Pump, Water	2-12
Manifold Intake	3-8	Repairs	2-38
Exhaust	3-10	Push Button Setting, Radio	11-5
Master Cylinder, Brake	9-20		
Filling	9-14	R	
Overhaul	9-20	Radiator	2-13
Models, Car	0-2	Radio	11-1
Mountings, Engine	2-8	Adjustments on Car	11-5
Adjustment	2-47	Antenna Installation	11-5
Muffler	3-10	Receiver Installation	11-4
		Trouble Diagnosis	11-2
N		Rear Axle Assembly	6-6
Neutral Safety Switch	10-48	Disassembly	6-6
		Lubrication	1-7
O		Removal	6-6
Oil Consumption, Excessive	2-18	Specifications	6-1
Oil Recommendation, Engine	1-1	Trouble Diagnosis	6-4
Oil Filter, Engine	2-13	Rear Universal Joint Angle	
Changing Element	1-4	Adjustment	6-23
Oil Pressure Indicator Light	10-63	Rear Wheel Bearing Replacement	6-7
Oil Pump, Engine	2-42	Rear Wheel Suspension	7-4
Repairs	2-42	Reboring Cylinders	2-35
Oil Pump, Steering	8-13	Receiver Installation, Radio	11-4
Oil Seals, R. Wheel Bearings	6-8	Recharging Battery	10-10
		Regulator, Generator	10-16
P		Relay, Horn	10-52
Parking Brake Controls	9-3	Release Mechanism, Clutch	4-3
Adjustment	9-17	Ring Gear & Pinion Replacement	6-9
Parking Lamps	10-46	Rings, Piston	See Piston Rings
Pedal Adjustment, Clutch	4-3	Rochester 2-Barrel Carburetor	3-27
Pinion Adjustment, Rear Axle	6-23		
Pinion Setting Gauges	6-10	S	
Pistons, Pins, Rings	2-33	Saginaw Oil Pump, Steering	8-13
Dimensions	2-2	Sealed Beam Unit, Headlamp	10-45
Replacement	2-35	Seat Belts	11-72
Ring Fitting	2-35	Serial Numbers, Car &	
Positive Crankcase Ventilator Valve		Engine	See Identification No., Vehicle
Operation	3-18	Sheet Metal, Chassis	12-1
Maintenance	1-4	Shift Control, S-M Transmission	4A-1
Positive Traction Differential	6-17	Signal Lamps	10-46
Propeller Shaft		Shock Absorbers, Replacement	7-18
Assembly	6-22	Solenoid Switch, Test, Adjust	10-27
Balancing	6-27	Specifications	10-3
Installation	6-23	Spark Plugs	10-37
Removal	6-21	Clean & Adjust	10-37
Trouble Diagnosis	6-20	Specific Gravity, Battery	10-8
Pump, Fuel	3-23		
Pump, Oil Engine	2-42		
Repairs	2-44		
Pump, Hydraulic Steering	8-13		

	Page
Specifications	
Air Conditioner	11-22
Battery	10-1
Brakes	9-1
Car, General	0-3
Chassis Suspension	7-1
Clutch	4-1
Cranking System	10-2
Engine	2-1
Front Wheel Alignment	7-20
Fuel & Exhaust Systems	3-1
Generating Systems	10-1
Ignition System	10-3
Lighting System	10-4
Rear Axle	6-1
Signal System (Horn, Lights, etc.)	10-4
Steering Gear, Power	8-10
Steering Gear Manual	8-1
Steering Gear Lubrication	1-4
Steering Linkage	8-58
Transmission, Auto.	5-1
Transmission, Synchromesh	4-7
4-Speed Transmission	4-22
Speedometer	10-66
Gears	4-7
Trouble Diagnosis	10-66
Springs, Chassis	7-18
Stabilizer Link	7-14
Starter	10-24
Steering Gear, Power	8-10
Steering Gear, Manual	8-1
Steering Gear Lubrication	1-4
Steering Geometry (Turning Angles), Checking	7-24
Steering Knuckle, Replace	7-17
Steering Linkage	8-58
Steering Wheel, Replace	8-5
Stop Lights & Switch	10-46
Suspension, Chassis	7-1
Switch	
Back Up Light	10-47
Dimmer	10-45
Direction Signal	10-54
Ignition	10-30
Lighting	10-44
Neutral Safety	10-48
Stop Light	10-46

T

Tail Lamps	10-46
Tank, Gasoline, Replacement	3-21
Thermo Circuit Breaker	10-45

Thermostat	
Choke Adjustment	3-18
Radiator, Test	2-42
Throttle Linkage	3-4
Adjustment	3-20
Tie Rods & Ends	8-58
Tightening Specifications	
Brakes	9-1
Chassis Suspension	7-1
Clutch	4-1
Engine	2-1
Rear Axle	6-1
Steering Gear, Power	8-10
Steering Gear, Manual	8-1
Transmission, Auto.	5-2
Transmission, Synchromesh	4-7
4-Speed Transmission	4-22
Timing	
Camshaft	2-30
Ignition	10-35
Timing Chain Replacement	2-31
Tires	7-7
Abnormal Wear	7-7
Inflation	1-3
Interchanging	7-13
Runout	7-10
Tires & Wheel Balance	7-13
Toe-In, Front Wheels, Check & Adjust	7-23
Torque Converter	5-5
Transmission, Synchromesh—3-Speed	4-7
Disassembly, Assembly	4-15
Lubrication	1-4
Removal & Installation	4-13
Shift Control Mechanism	4A-1
Specifications	4-7
Trouble Diagnosis	4-12
Transmission, Automatic	5-1
Approved Oils	1-7
Drain & Refill	1-7
Specifications	5-1
Road Test	5-36
Trim Dimensions, Chassis Spring	7-19
Trouble Diagnosis	See Diagnosis

U

Universal Joint	6-19
---------------------------	------

V

Valve Mechanism, Engine	2-10
Guide Replacement	2-22
Hydraulic Lifters	2-25
Hydraulic Lifter Service	2-25
Noise	2-25

	Page		Page
Reconditioning Valves	2-21	Wheel Alignment	7-20
Specifications	2-2	Wheel Bearing, Front, Adjust	7-15
Ventilator, Positive Crankcase		Wheel Bearing Lubrication, Front	1-7
Operation	3-18	Wheel Bearing Replacement, Front	7-14
Maintenance	1-4	Wheel Bearing Replacement, Rear	6-7
Voltage Regulator	10-16	Wheel Cylinder, Brake, Overhaul	9-20
Voltage Test, Cranking Motor	10-26	Wheel & Tire Balance	7-13
		Wheel, Steering, Replace	8-5
		Wheel Suspension	7-1
		Windshield Defroster	11-11
		Wiring, Circuit Diagrams	10-84
W			
Water Pump	2-12		
Repairs	2-38		