

## GROUP 14

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$\frac{1}{32}$ _____	.03125	$\frac{17}{32}$ _____	.53125
$\frac{3}{64}$ _____	.046875	$\frac{35}{64}$ _____	.546875
$\frac{1}{16}$ _____	.0625	$\frac{9}{16}$ _____	.5625
$\frac{5}{64}$ _____	.078125	$\frac{37}{64}$ _____	.578125
$\frac{7}{32}$ _____	.09375	$\frac{19}{32}$ _____	.59375
$\frac{7}{64}$ _____	.109375	$\frac{39}{64}$ _____	.609375
$\frac{1}{8}$ _____	.125	$\frac{5}{8}$ _____	.625
$\frac{9}{64}$ _____	.140625	$\frac{41}{64}$ _____	.640625
$\frac{5}{32}$ _____	.15625	$\frac{21}{32}$ _____	.65625
$\frac{11}{64}$ _____	.171875	$\frac{43}{64}$ _____	.671875
$\frac{3}{16}$ _____	.1875	$\frac{11}{16}$ _____	.6875
$\frac{13}{64}$ _____	.203125	$\frac{45}{64}$ _____	.703125
$\frac{7}{32}$ _____	.21875	$\frac{23}{32}$ _____	.71875
$\frac{15}{64}$ _____	.234375	$\frac{47}{64}$ _____	.734375
$\frac{1}{4}$ _____	.25	$\frac{3}{4}$ _____	.75
$\frac{17}{64}$ _____	.265625	$\frac{49}{64}$ _____	.765625
$\frac{9}{32}$ _____	.28125	$\frac{25}{32}$ _____	.78125
$\frac{19}{64}$ _____	.296875	$\frac{51}{64}$ _____	.796875
$\frac{5}{16}$ _____	.3125	$\frac{13}{16}$ _____	.8125
$\frac{21}{64}$ _____	.328125	$\frac{53}{64}$ _____	.828125
$\frac{11}{32}$ _____	.34375	$\frac{27}{32}$ _____	.84375
$\frac{23}{64}$ _____	.359375	$\frac{55}{64}$ _____	.859375
$\frac{3}{8}$ _____	.375	$\frac{7}{8}$ _____	.875
$\frac{25}{64}$ _____	.390625	$\frac{57}{64}$ _____	.890625
$\frac{13}{32}$ _____	.40625	$\frac{29}{32}$ _____	.90625
$\frac{27}{64}$ _____	.421875	$\frac{59}{64}$ _____	.921875
$\frac{7}{16}$ _____	.4375	$\frac{15}{16}$ _____	.9375
$\frac{29}{64}$ _____	.453125	$\frac{61}{64}$ _____	.953125
$\frac{15}{32}$ _____	.46875	$\frac{31}{32}$ _____	.96875
$\frac{31}{64}$ _____	.484375	$\frac{63}{64}$ _____	.984375
$\frac{1}{2}$ _____	.5	1 _____	1.

# DECIMAL EQUIVALENTS AND TAP DRILL SIZES

DRILL SIZE	DECIMAL	TAP SIZE	DRILL SIZE	DECIMAL	TAP SIZE	DRILL SIZE	DECIMAL	TAP SIZE
1/64	.0156		17	.1730		Q	.3320	3/8-24
1/32	.0312		16	.1770	12-24	R	.3390	
60	.0400		15	.1800		11/32	.3437	
59	.0410		14	.1820	12-28	S	.3480	
58	.0420		13	.1850	12-32	T	.3580	
57	.0430		3/16	.1875		23/64	.3594	
56	.0465		12	.1890		U	.3680	7/16-14
3/64	.0469	0-80	11	.1910		3/8	.3750	
55	.0520		10	.1935		V	.3770	
54	.0550	1-56	9	.1960		W	.3860	
53	.0595	1-64, 72	8	.1990		25/64	.3906	7/16-20
1/16	.0625		7	.2010	1/4-20	X	.3970	
52	.0635		13/64	.2031		Y	.4040	
51	.0670		6	.2040		13/32	.4062	
50	.0700	2-56, 64	5	.2055		Z	.4130	
49	.0730		4	.2090		27/64	.4219	1/2-13
48	.0760		3	.2130	1/4-28	7/16	.4375	
5/64	.0781		7/32	.2187		29/64	.4531	1/2-20
47	.0785	3-48	2	.2210		15/32	.4687	
46	.0810		1	.2280		31/64	.4844	9/16-12
45	.0820	3-56, 4-32	A	.2340		1/2	.5000	
44	.0860	4-36	15/64	.2344		33/64	.5156	9/16-18
43	.0890	4-40	B	.2380		17/32	.5312	5/8-11
42	.0935	4-48	C	.2420		35/64	.5469	
3/32	.0937		D	.2460		9/16	.5625	
41	.0960		E, 1/4	.2500		37/64	.5781	5/8-18
40	.0980		F	.2570	5/16-18	19/32	.5937	11/16-11
39	.0995		G	.2610		39/64	.6094	
38	.1015	5-40	17/64	.2656		5/8	.6250	11/16-16
37	.1040	5-44	H	.2660		41/64	.6406	
36	.1065	6-32	I	.2720	5/16-24	21/32	.6562	3/4-10
7/64	.1093		J	.2770		43/64	.6719	
35	.1100		K	.2810		11/16	.6875	3/4-16
34	.1110	6-36	9/32	.2812		45/64	.7031	
33	.1130	6-40	L	.2900		23/32	.7187	
32	.1160		M	.2950		47/64	.7344	
31	.1200		19/64	.2968		3/4	.7500	
1/8	.1250		N	.3020		49/64	.7656	7/8-9
30	.1285		5/16	.3125	3/8-16	25/32	.7812	
29	.1360	8-32, 36	O	.3160		51/64	.7969	
28	.1405	8-40	P	.3230		13/16	.8125	7/8-14
9/64	.1406		21/64	.3281		53/64	.8281	
27	.1440					27/32	.8437	
26	.1470					55/64	.8594	
25	.1495	10-24				7/8	.8750	1-8
24	.1520					57/64	.8906	
23	.1540					29/32	.9062	
5/32	.1562					59/64	.9219	
22	.1570	10-30				15/16	.9375	1-12, 14
21	.1590	10-32				61/64	.9531	
20	.1610					31/32	.9687	
19	.1660					63/64	.9844	
18	.1695					1	1.000	
11/64	.1719							

  

PIPE THREAD SIZES			
THREAD	DRILL	THREAD	DRILL
1/8-27	R	1 1/2-11 1/2	1 47/64
1/4-18	7/16	2-11 1/2	2 7/32
3/8-18	37/64	2 1/2-8	2 5/8
1/2-14	23/32	3-8	3 1/4
3/4-14	59/64	3 1/2-8	3 3/4
1-11 1/2	1 5/32	4-8	4 1/4
1 1/4-11 1/2	1 1/2		