

## GROUP 4

### REAR END

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### SECTION 4-A

#### BACK WINDOW

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#### 4-1 BACK WINDOW— “39” STYLES

##### a. Removal of Back Window Assembly— 4439-4639 Styles

1. Place protective coverings over rear seat cushion and back, over parcel shelf trim and over painted surfaces around back window.
2. Remove back window garnish moldings.
3. Remove back window upper reveal moldings.
4. From inside body carefully break seal between lip of rubber channel and pinchweld flange completely around back window.
5. With aid of a helper, carefully push upper portion of glass outward; then lift glass upward and remove from body. Place glass on a protected surface.
6. Remove back window rubber channel from body opening.
7. Remove back window side and lower reveal moldings.

##### b. Installation of Back Window Assembly—4439-4639 Styles

**IMPORTANT:** Care should be exercised to make certain glass does not strike body metal during installation as edge chips can cause

tempered plate glass to shatter. DO NOT attempt to grind glass.

1. Clean original sealer from back window body opening and rubber channel and install rubber channel to glass.

**IMPORTANT:** Before installing back window glass, check the back window body opening and pinchweld flange for any irregularities and correct, where necessary.

2. Check installation of reveal molding clips at pinchweld and retaining flanges and replace clips, where necessary. If replacing clips, apply medium-bodied sealer to opening rabbet, prior to installing clips (see “1” in View “A”, Figure 4-1).

3. Apply a continuous ribbon of medium-bodied sealer (approximately 1/2 inch wide by 1/4 inch thick) on wall of rabbet completely around opening (see “2” in Section “B-B”, Figure 4-1).

4. Insert a strong cord into pinchweld cavity of rubber channel; tie ends together at bottom center and tape to inside surface of glass.

5. Apply a continuous ribbon of medium-bodied sealer (approximately 1/2 inch wide by 1/4 inch thick) completely around base of rubber channel (see “3” in Section “B-B”, Figure 4-1).

6. With aid of a helper, position back window assembly into body opening. While helper is

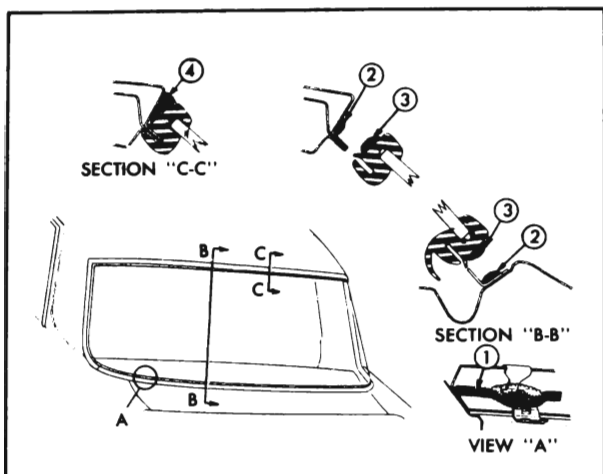


Figure 4-1—Back Window Sealing  
4439 & 4639 Styles

applying hand pressure to outside surface of glass, use a hooked tool or other suitable tool to pull inner lip of rubber channel (located along lower portion of channel) over retaining flange along bottom of opening.

7. With aid of helper applying hand pressure to outside surface of glass, pull cords in rubber channel and, where necessary, use a hooked tool to seat lip of rubber channel over body flanges at sides, across bottom and across top of window opening.

**IMPORTANT:** If, during the string pulling operation, the rubber lip is not seating properly over the body flange, check for location(s) where the rubber channel is tight against the body flange preventing forward movement of the glass and channel assembly into the opening. Using a hooked tool, seat the rubber lip over the body flange at any tight location(s) before proceeding with the cord pulling sequence.

8. Using a pressure type applicator, apply sufficient medium-bodied sealer to completely fill the wedge shaped opening between rubber channel and body across top of channel (see "4" in Section "C-C", Figure 4-1).

9. Using a pressure type applicator (pistol type oiler) apply weatherstrip adhesive (black) between rubber channel and glass on inside and outside of glass around entire perimeter of glass (see "5" in Section "C-C", Figure 4-6). Application of adhesive should be continuous with no skips.

10. Install back window reveal moldings as described under "Back Window Reveal Moldings".

11. Clean off excess sealer and adhesive; install previously removed parts and remove protective coverings.

#### c. Removal of Back Window Assembly—4739 Styles

1. Remove rear seat cushion and back assemblies, and rear quarter trim assemblies. Place protective coverings over parcel shelf trim and over painted surfaces around back window.

2. Remove back window garnish moldings.

3. Remove all back window reveal moldings. See "Back Window Reveal Moldings" for "39" styles.

4. From inside body, carefully break seal between lip of rubber channel and pinchweld flange around perimeter of glass.

5. Carefully push lower edge of window and rubber channel assembly rearward until lip of rubber channel is disengaged from retaining flange; then push upper edge until disengaged from pinchweld flange.

6. With aid of helper, lift complete assembly from body opening and place on a protected surface.

#### d. Checking Back Window Body Opening

Due to the size and contour of the wrap-around back window it is important that the back window body opening be checked before the installation of a replacement glass. The following procedure outlines the method which may be used to check the back window body opening.

1. Clean off original sealer from back window body opening.

2. Check body pinchweld flange for any irregularities and correct, where necessary.

3. Install seven (7) windshield check blocks (Part No. J-8942) over pinchweld flange at locations shown in Figure 4-2.

4. With aid of a helper, carefully position replacement glass in back window opening.

**CAUTION:** Care should be exercised to make certain glass does not strike body metal during checking procedure or installation procedure as edge chips can cause tempered plate glass to shatter. DO NOT attempt to grind glass.

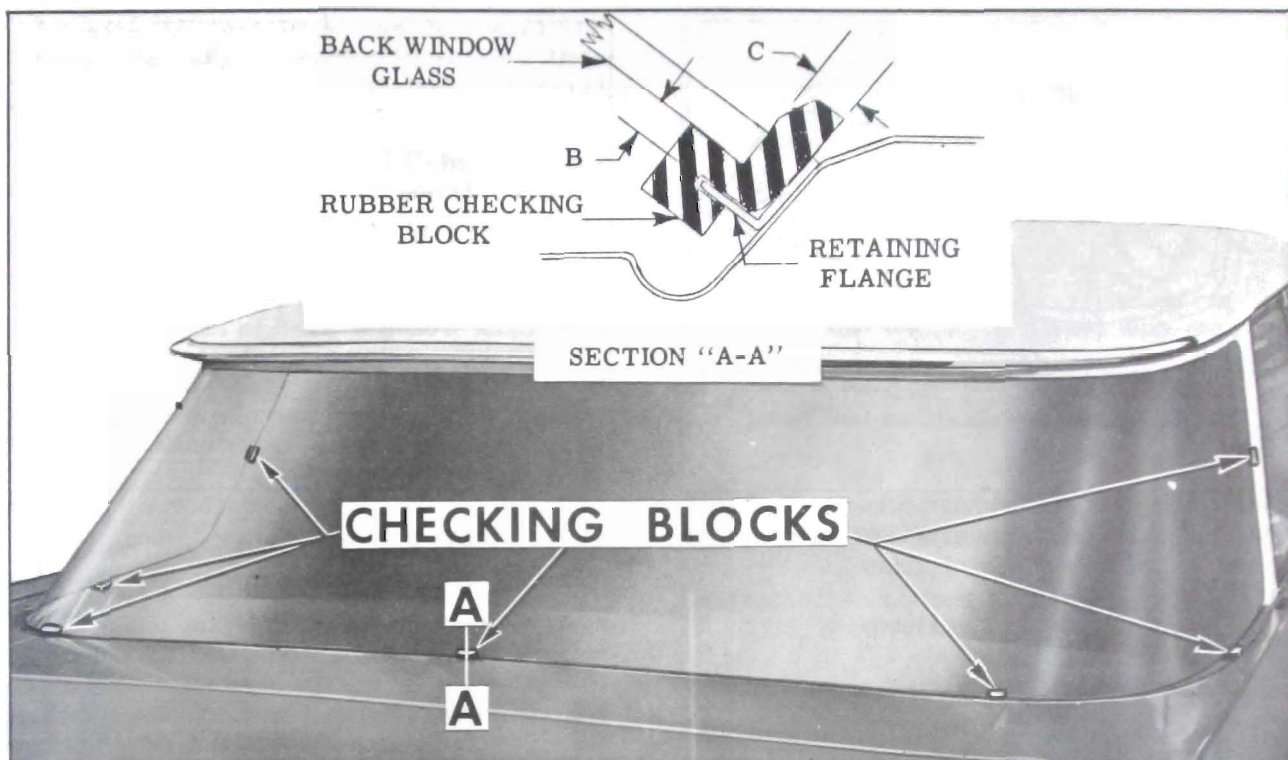


Figure 4-2—Back Window Opening Check

5. With back window glass supported and centered in the opening by checking blocks, check relationship of glass to body opening around entire perimeter of glass. The distance between the inside surface of the glass and the pinchweld flange, indicated at "B" in Section "A-A", Figure 4-2, and between the outer edge of the glass and body metal, indicated at "C" in Section "A-A", Figure 4-2 should be uniform along the bottom and at the sides of the glass and body opening. Any irregularities should be marked and reformed. The distance between the outer edge of the glass and body metal, indicated at "C" in Section "A-A", Figure 4-2, increases at the upper corners and along the top of the opening.

6. Mark any sections of body to be reformed; remove glass from opening and re-form opening as required.

7. Recheck back window opening again as outlined above. **MARK CENTER OF GLASS AND BODY OPENING** so that the glass can be accurately centered in the opening when installing.

8. Install back window glass.

#### e. Installation of Back Window Assembly

1. Clean original sealer from back window body opening and rubber channel. Check back window body opening and pinchweld flange for any irregularities and correct, where necessary.

2. Check installation of reveal molding clips at pinchweld and retaining flanges and replace clips, where necessary. If replacing clips, apply medium-bodied sealer to opening rabbet, prior to installing clips (see "1" in View "A", Figure 4-4).

**IMPORTANT:** If installing a new back window glass, check glass and body opening as described under "Checking Back Window Body Opening" for "39" styles.

3. Apply a continuous ribbon (approximately 1/4" thick) of medium-bodied sealer to wall of back window rabbet completely around opening (see "2" in Section "B-B", Figure 4-4).

4. Install rubber channel to glass. Insert a strong cord into pinchweld cavity of rubber channel from lower corner of one side around top to lower corner of opposite side; then insert another cord from upper corner of one

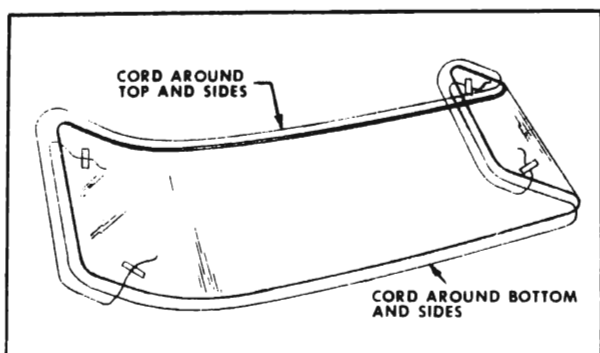


Figure 4-3—Back Window Cord Installation

side around bottom to upper corner of opposite side, as indicated in Figure 4-3. Tape ends of cords to inside surface of glass.

5. Apply a continuous ribbon of medium-bodied sealer (approximately 1/2 inch wide by 1/4 inch thick) to base of rubber channel across top and down sides of rubber channel (see "3" in Section "B-B", Figure 4-4).

6. Apply a 2 inch wide film of rubber lubricant (soap and water solution) just outboard of pinchweld flange completely around lower portion of back window opening.

7. With aid of a helper, position glass and rubber channel assembly into body opening snug to outside of pinchweld flange and center glass and channel according to center marks.

8. While a helper is applying hand pressure to outside surface of glass, use a hooked tool or other suitable tool to pull inner lip of rubber channel (located along lower portion of channel) over retaining flange along bottom of opening.

9. With aid of a helper, applying hand pressure to outside surface of glass, pull cords in rubber channel and, where necessary, use a hooked tool to seat lip of rubber channel over body flanges at sides first; then across top and ending up across the bottom.

**IMPORTANT:** If, during the string pulling operation, particularly when starting at the sides, the rubber lip is not seating properly over the body flange, check for location(s) where the rubber channel is tight against the body flange preventing forward movement of the glass and channel assembly into the opening. Using a hooked tool, seat the rubber lip over the body flange at any tight location(s) before proceeding with the cord pulling sequence.

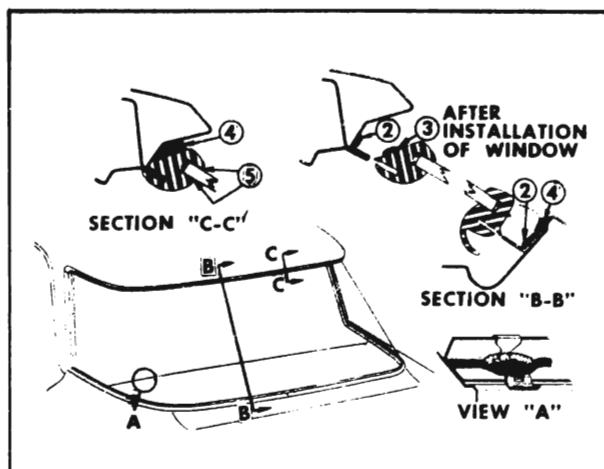


Figure 4-4—Back Window Sealing

10. Using a pressure type applicator, apply sufficient medium-bodied sealer to completely fill wedge shaped opening between rubber channel and body completely around rubber channel (see "4" in Section "B-B" and "C-C", Figure 4-4).

11. Using a pressure type applicator (pistol type oiler) apply weatherstrip adhesive (black) between rubber channel and glass on inside and outside of glass around entire perimeter of glass (see "5" in Section "C-C", Figure 4-4). Application of adhesive should be continuous with no skips.

12. Install back window reveal moldings as described under "Back Window Reveal Moldings".

13. Clean off all excess sealer and cement; install previously removed parts and remove protective coverings.

## 4-2 BACK WINDOW ASSEMBLIES— ALL EXCEPT "39" STYLES

### a. Removal of Back Window Assembly— "37", "19" and "29" Styles

1. Place protective coverings over rear seat cushion and back, over parcel shelf trim and over painted surfaces around back window.

2. Remove back window garnish moldings.

3. Remove back window reveal moldings.

4. From inside body carefully break seal between lip of rubber channel and pinchweld flange completely around back window.

5. Carefully push back window and rubber channel assembly outward until lip of rubber channel is disengaged from body pinchweld flange.

6. With aid of a helper, lift complete assembly from body opening and place on a protected surface. Remove rubber channel from glass.

### b. Installation of Back Window Assembly

**IMPORTANT:** Care should be exercised to make certain glass does not strike body metal during installation as edge chips can cause tempered plate glass to shatter. DO NOT attempt to grind glass.

1. Clean original sealer from back window body opening and rubber channel and install rubber channel to glass.

**IMPORTANT:** Before installing back window glass, check the back window body opening and pinchweld flange for any irregularities and correct, where necessary.

2. Check installation of reveal molding clips at pinchweld and retaining flanges and replace clips, where necessary. If replacing clips, apply medium-bodied sealer to opening rabbet, prior to installing clips (see "1" in View "A", Figure 4-5).

3. Apply a continuous ribbon of medium-bodied sealer (approximately 1/2 inch wide by 1/4 inch thick) on wall of rabbet, completely around opening (see "2" in Section "B-B", Figure 4-5).

4. Insert a strong cord into pinchweld cavity of rubber channel; tie ends together at bottom center and tape to inside surface of glass.

5. Apply a continuous ribbon of medium-bodied sealer (approximately 1/2 inch wide by 1/4 inch thick) to base of rubber channel across top and down sides at opening (see "3" in Section "B-B", Figure 4-5).

6. With aid of a helper, position back window assembly into body opening. While helper is applying hand pressure to outside surface of glass, use a hooked tool or other suitable tool to pull inner lip of rubber channel (located along lower portion of channel) over retaining flange along bottom of opening.

7. With aid of helper applying hand pressure to outside surface of glass, pull cords in rubber channel and, where necessary, use a hooked tool to seat lip of rubber channel over body

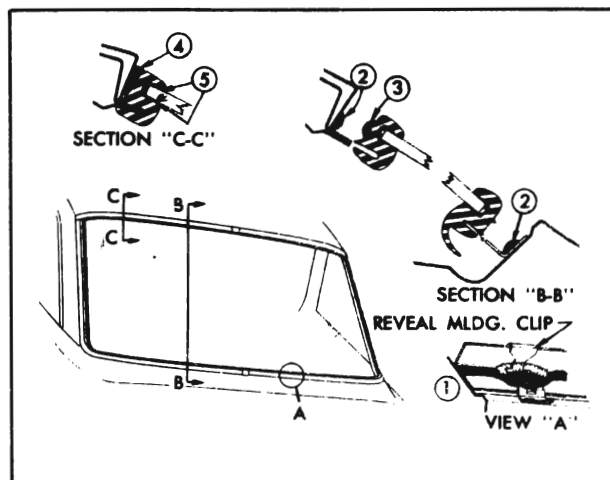


Figure 4-5—Back Window Sealing

flanges across bottom, up sides and across top of window opening.

**IMPORTANT:** If, during the string pulling operation, the rubber lip is not seating properly over the body flange, check for location(s) where the rubber channel is tight against the body flange preventing forward movement of the glass and channel assembly into the opening. Using a hooked tool, seat the rubber lip over the body flange at any tight location(s) before proceeding with the cord pulling sequence.

8. Using a pressure type applicator, apply sufficient medium-bodied sealer to completely fill any openings between rubber channel and body completely around rubber channel (see "4" in Section "C-C", Figure 4-5).

9. Using a pressure type applicator (pistol type oiler) apply weatherstrip adhesive (black) between rubber channel and glass on inside and outside of glass around entire perimeter of glass (see "5" in Section "C-C", Figure 4-5). Application of adhesive should be continuous with no skips.

10. Install back window moldings as described under "Back Window Reveal Moldings".

11. Clean off excess sealer and cement; install previously removed parts and remove protective coverings.

### c. Removal of Back Window Assembly— "11" and "19" Styles

1. Remove rear seat cushion and back, and both right and left quarter trim assemblies. Place protective coverings over parcel shelf trim and over painted surfaces around back window.

2. Remove back window garnish moldings. Remove back window lower side and lower center reveal moldings on all styles except 4411 and 4469.

3. From inside body carefully break seal between lip of rubber channel and pinchweld flange completely around back window.

4. Carefully push back window and rubber channel (assembly outward) until lip of rubber channel is disengaged from body pinchweld flange.

5. With aid of a helper, lift complete assembly from body opening and place on a protected surface. On 4411 and 4469 styles remove lower reveal molding from rubber channel. Remove rubber channel from glass.

#### d. Installation of Back Window Assembly—"11" and "19" Styles

**IMPORTANT:** Care should be exercised to make certain glass does not strike body metal during installation as edge chips can cause tempered plate glass to shatter. DO NOT attempt to grind glass.

1. Clean original sealer from back window body opening and rubber channel and install rubber channel to glass. On 4411 and 4469 styles install lower reveal molding in cavity of rubber channel.

**IMPORTANT:** Before installing back window glass, check the back window body opening pinchweld flange for any irregularities and correct, where necessary.

2. Check installation of lower reveal molding clips at pinchweld and retaining flanges and replace clips, where necessary. If replacing clips, apply medium-bodied sealer to opening rabbet prior to installing clips (see "1" in View "A", Figure 4-6).

3. Apply a continuous ribbon of medium-bodied sealer (approximately 1/2 inch wide by 1/4 inch thick) on wall of rabbet completely around opening (see "2" in Section "B-B", Figure 4-6).

4. Insert a strong cord in pinchweld cavity of rubber channel; tie ends together at bottom center and tape to inside of glass.

5. Apply a continuous ribbon of medium-bodied sealer (approximately 1/2 inch wide by 1/4 inch thick) to base of rubber channel across top and down sides of rubber channel (see "3" in Section "B-B", Figure 4-6).

6. With aid of a helper, position back window assembly into body opening. While helper is applying hand pressure to outside surface of glass, use a hooked tool or other suitable tool to pull inner lip of rubber channel (located along lower portion of channel) over retaining flange along bottom of opening.

7. With aid of helper applying hand pressure to outside surface of glass, pull cords in rubber channel and, where necessary, use a hooked tool to seat lip of rubber channel over body flanges at sides, across bottom and across top of window opening.

**IMPORTANT:** If, during the string pulling operation, the rubber lip is not seating properly over the body flange, check for location(s) where the rubber channel is tight against the body flange preventing forward movement of the glass and channel assembly into the opening. Using a hooked tool, seat the rubber lip over the body flange at any tight location(s) before proceeding with the cord pulling sequence.

8. Using a pressure type applicator, apply sufficient medium-bodied sealer to completely fill the wedge shaped opening between rubber channel and body across bottom of channel (see "4" in Section "C-C", Figure 4-6).

9. Using a pressure type applicator (pistol type oiler) apply weatherstrip adhesive (black) between rubber channel and glass on inside and outside of glass around entire perimeter of glass (see "5" in Section "C-C", Figure 4-6). Application of adhesive should be continuous with no skips.

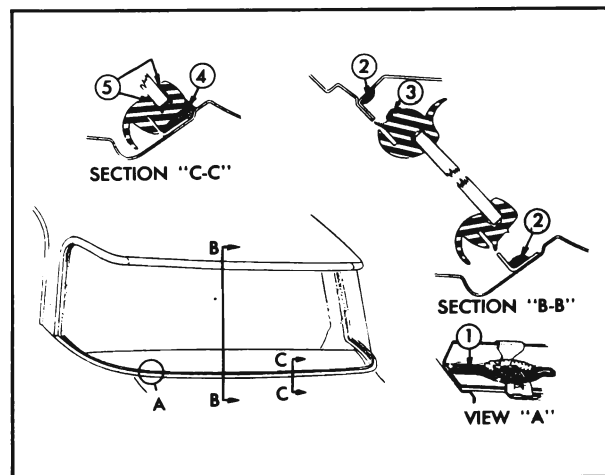


Figure 4-6—Back Window Sealing



10. Install back window lower reveal moldings as described under "Back Window Reveal Moldings".

11. Clean off excess sealer and adhesive; install previously removed parts and remove protective coverings.

### 4-3 BACK WINDOW REVEAL MOLDINGS

#### a. Description

Back window reveal moldings are secured to the body by a combination of two or more of the following type attachments:

- a. Reveal Molding Retaining Clip
- b. Reveal Molding Retaining Clip and Screw
- c. Reveal Molding Bolt and Clip
- d. Reveal Molding Retaining Clip and Molding Clip
- e. Reveal Molding Attaching Screw
- f. Reveal Molding Clip (At Roof Pinch Weld Flange)

The locations where the above type attachments are used are indicated on the illustrations for the various body styles. Also shown in the illustrations are sectional views of the attachments used.

NOTE: The reveal molding retaining clip attachment is used at various locations marked "A" on all body styles to secure the back window reveal moldings. Wherever this clip is called out in the procedure for removing the back window reveal moldings, refer to the following procedure covering disengagement and engagement of reveal moldings from reveal molding retaining clip.

#### b. Back Window Lower Reveal Molding—"11" and "69" Styles

The back window lower reveal molding is equipped with an "L" shaped retaining flange which is secured in an "L" shaped cavity in the back window rubber channel. To remove the reveal molding it is necessary to first remove the back window and rubber channel assembly; then, remove the molding from the rubber channel.

To install, reverse removal procedure.

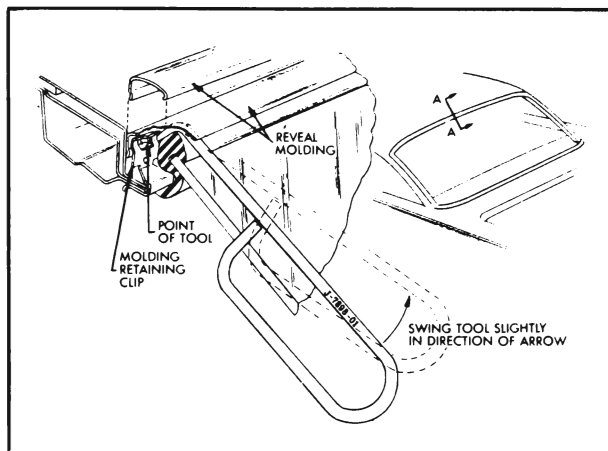


Figure 4-7—Reveal Molding Removing

#### c. Disengagement and Engagement of Reveal Molding From Retaining Clip

Reveal molding retaining clips are snapped over the back window pinchweld or retaining flange and secure the reveal molding by means of barbed prongs. To disengage the reveal molding from the clip requires the use of reveal molding removal tool J-7898-01. Insert end of tool between back window rubber channel and reveal molding. Engage point of tool between retaining clip and molding, then swing tool slightly (see Figure 4-7) to disengage prongs of clip from molding and lift molding free of clip.

IMPORTANT: Do not lift excessively on molding-- if clip is disengaged, molding will lift free of clip easily. If clip is not disengaged, any excessive pull on molding will cause prongs of clip to bite harder on molding; thereby making it more difficult to disengage clip from molding. If difficulty is being experienced in disengaging clip, push molding at clip location to relieve pressure of clip prongs on molding while using tool to disengage clip.

An occasional application of a silicone lubricant on end of tool will facilitate inserting tool between reveal molding and rubber channel and sliding tool to engage with clip.

To install molding(s), position molding so that flange of molding is between body metal and clip; then carefully push molding at retaining clip locations until molding is properly secured by retaining clips.

#### d. Side Reveal Molding

Carefully pull back outer lip of back window rubber channel and remove molding attaching

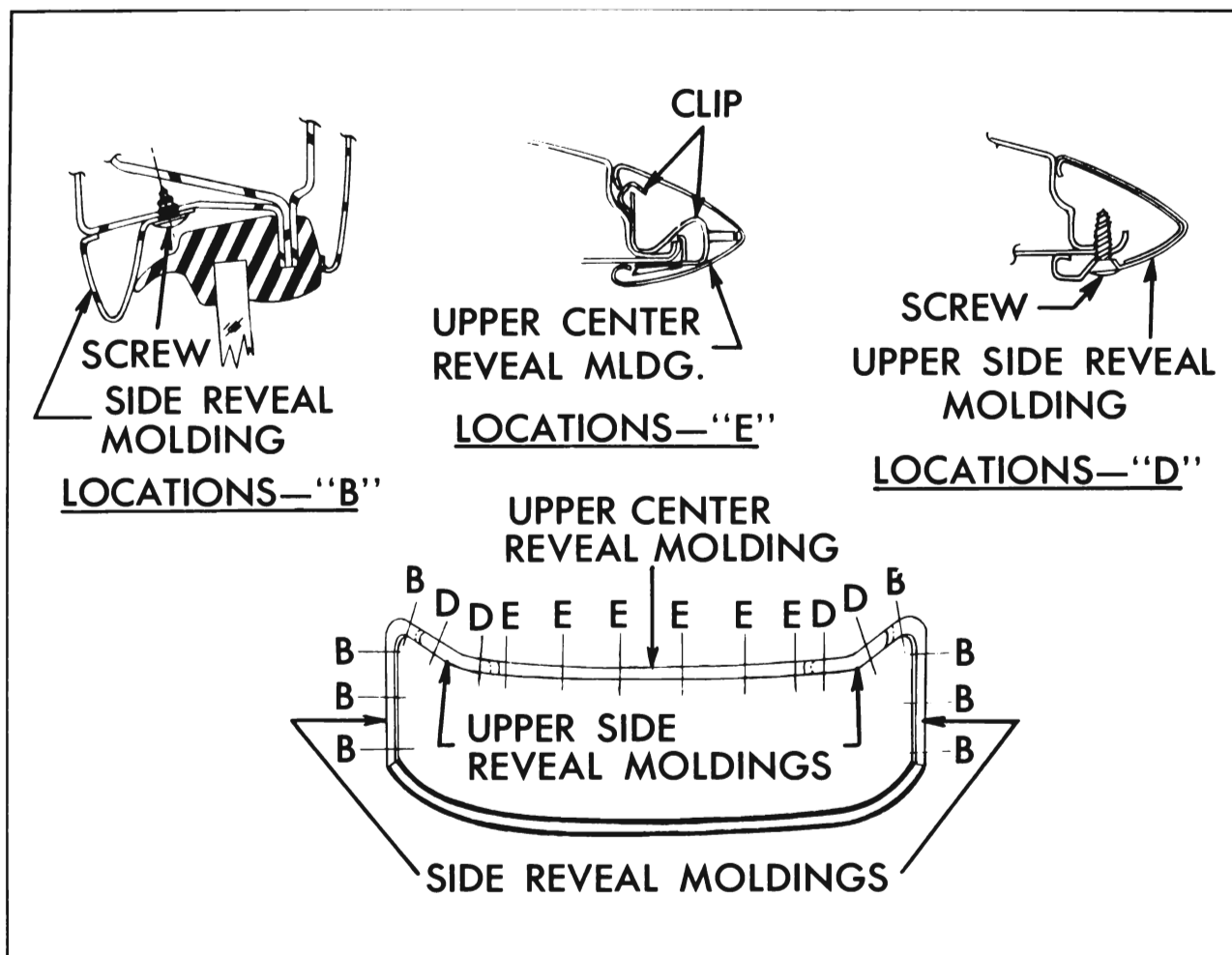


Figure 4-8—Back Window Reveal Moldings

screws at locations "B" and remove molding. To install, reverse, removal procedure.

**e. Upper Side Reveal Molding—  
"11" and "19" Styles**

From bottom of molding remove screws at locations "D"; then, slide molding from beneath side reveal molding and remove from body. See Figure 4-8.

To install, reverse removal procedure.

**f. Upper Center Reveal Molding—  
"11" and "19" Styles**

Place a double thickness of masking tape on roof panel adjacent to center reveal molding to protect painted surface. Remove upper side

reveal molding from one side of body. Using a flat bladed tool carefully pry upper edge of molding at clip locations "E" sufficiently to disengage molding from clips. Slide molding from under upper side reveal molding and remove from body.

To install, reverse removal procedure. Check molding clips for damage and, where necessary, replace clips.

**g. Upper Reveal Moldings—  
4437-4637 Styles**

Starting at lower end of molding disengage molding from the first four or five retaining clips "A"; then slide molding off remaining clips by pulling molding towards side of body.

To install, first position molding, then engage molding with retaining clips.



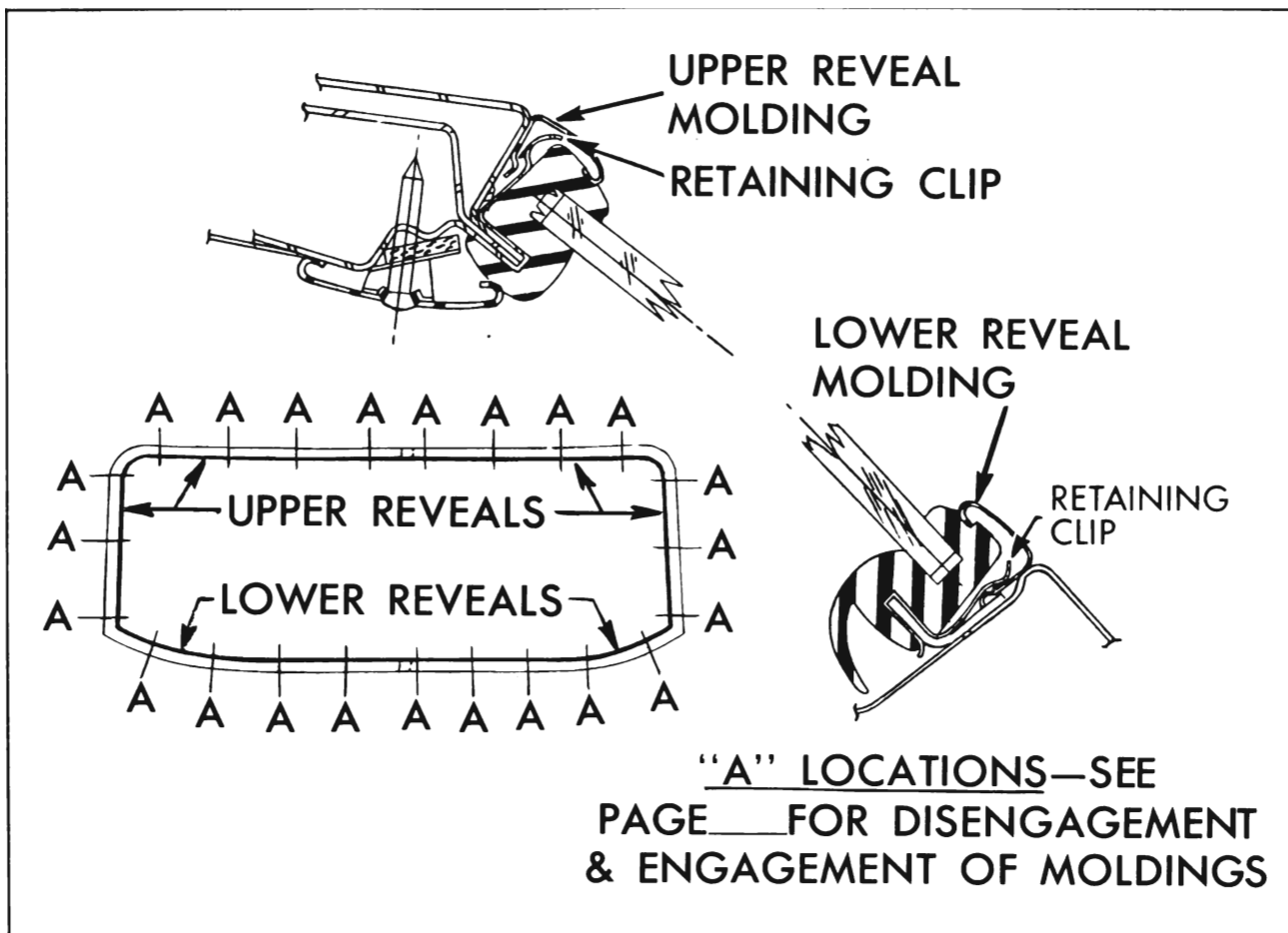


Figure 4-9—Back Window Reveal Moldings

#### h. Lower Reveal Moldings— 4437-4637 Styles

Disengage lower end of upper reveal molding from first two retaining clips "A". Starting at outer end of lower reveal molding, disengage molding from the first retaining clip "A".

**IMPORTANT:** Do not use excessive force (prying) to disengage molding from this clip as it may result in damage or breakage of the clip. This clip in addition to being secured by the back window retaining flange may be secured by a screw into the back window opening and, therefore, will not flex as much as clips without the screw.

Disengage molding from the next retaining clip "A"; then slide molding off remaining clips by pulling molding towards side of body. See Figure 4-9.

To install, first position molding; then engage molding with retaining clips.

#### i. Side Reveal Molding—4439 Styles

Remove back window side garnish molding. From inside body under inner lip of back window rubber channel, remove nuts from molding bolt and clip assemblies at locations "B". From outside body disengage retaining clips at locations "A" and remove molding from body. See Figure 4-10.

To install, reverse removal procedure.

#### j. Lower Reveal Molding

From inside body under inner lip of back window rubber channel, remove nut from both right and left side reveal molding lower bolt and clip assemblies "B". From outside body disengage both right and left side reveal moldings from retaining clips "A". Pull both right and left side reveal moldings away from body sufficiently to remove lower reveal molding

attaching screws at locations "C". Disengage molding from retaining clips "A" and remove molding from body. See Figure 4-10.

To install, reverse removal procedure.

### k. Upper Reveal Molding

Remove both right and left back window side garnish moldings. From inside of body under inner lip of back window rubber channel, remove nut from both the right and left side reveal molding upper bolt and clip assemblies. From outside body disengage both right and left side reveal moldings from upper retaining clips "A". Pull side reveal moldings away from rubber channel sufficiently to disengage upper reveal molding retaining clips at locations "A"; then remove upper reveal molding from body. See Figure 4-10.

To install, reverse removal procedure.

### l. Lower Reveal Molding

From inside body under inner lip of back window rubber channel, remove nuts from lower reveal molding bolt and clip assemblies at locations "B". Using a reveal molding removal tool J-7898-01 or other similar pointed tool, insert point of tool between molding and rubber channel and engage point of tool with molding clip, as indicated in View "D", Figure 4-10. Push or pull molding clip with tool until clip has moved out of engagement with molding retaining clip on body. Perform this operation at each of the molding clip locations "D" and remove molding from body. See Figure 4-10.

To install, first slid molding clips in molding so they will be in position to engage with retaining clips on body. Then position molding to body and engage clips.

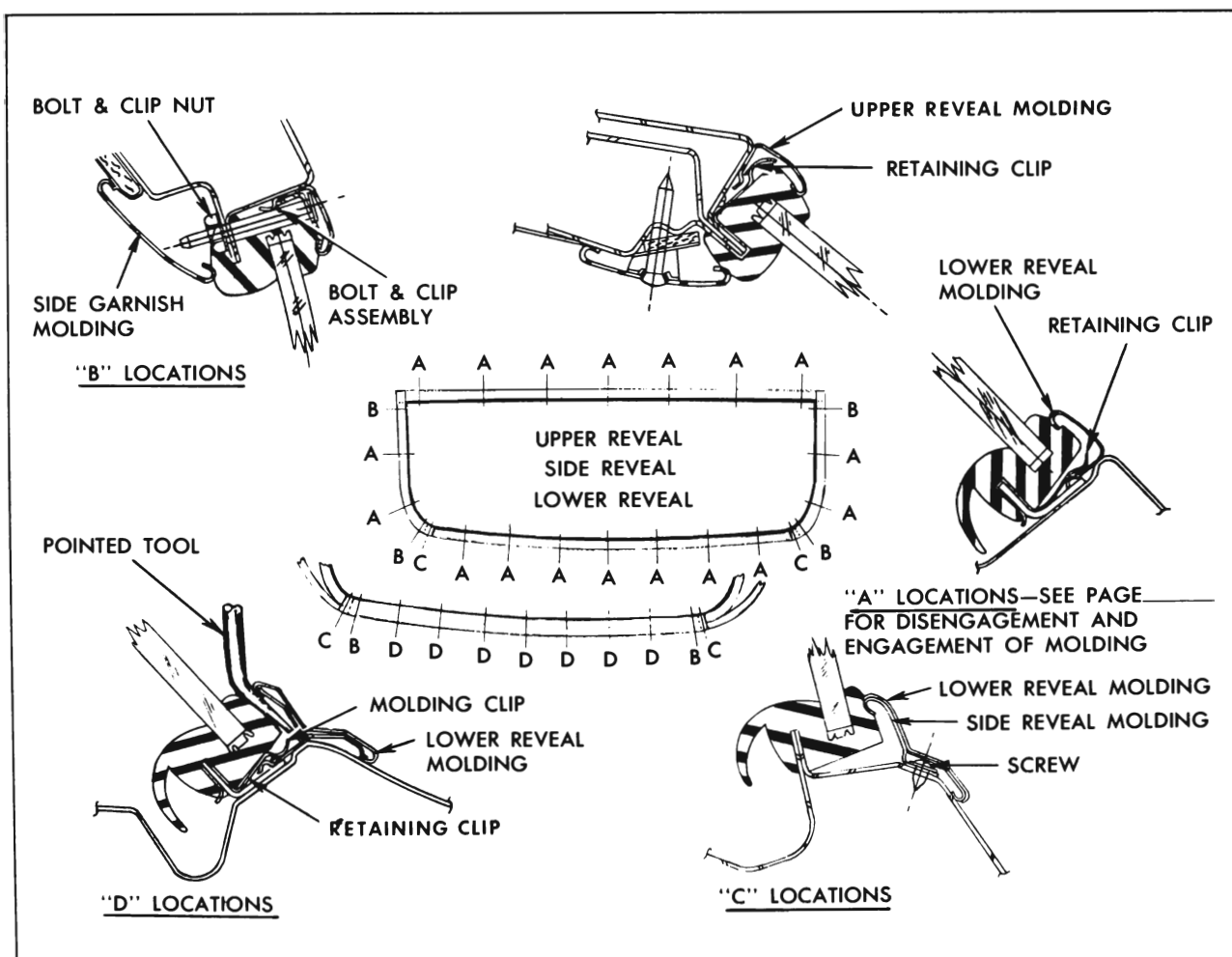


Figure 4-10—Back Window Reveal Moldings

**m. Side Reveal Molding—4639 Styles**

From inside body under inner lip of back window rubber channel, remove nut from bolt and clip assembly at upper end of side reveal molding (location "B") and outer end of lower reveal molding at location "C". Using a reveal molding removal tool J-7898-01 or other similar pointed tool, disengage the first two molding clips "D" as follows: insert point of tool between molding and rubber channel and engage point of tool with molding clip as indicated in View "D", Figure 4-10; then push or pull molding clip with tool until clip has moved out of engagement with molding retaining clip on body. Remove screw securing lower end of side reveal molding at location "C". Disengage side reveal molding from retaining clips "A" and remove molding from body. See Figure 4-10.

To install, reverse removal procedure.

**n. Upper Reveal Molding—4737 Styles**

Remove back window upper garnish moldings. From inside body under lip of back window rubber channel assembly, remove nut securing molding bolt and clip assembly at both ends of molding (locations "B"). Disengage molding from three or four retaining clips "A"; then slide molding off remaining clips by pulling molding towards side of body.

To install, first position molding, then engage molding with retaining clips and install nuts on molding bolt and clip assemblies.

**o. Side Reveal Molding—4737 Styles**

Remove back window upper garnish molding and corner escutcheon. From inside body under lip of back window rubber channel assembly, remove nut securing upper reveal

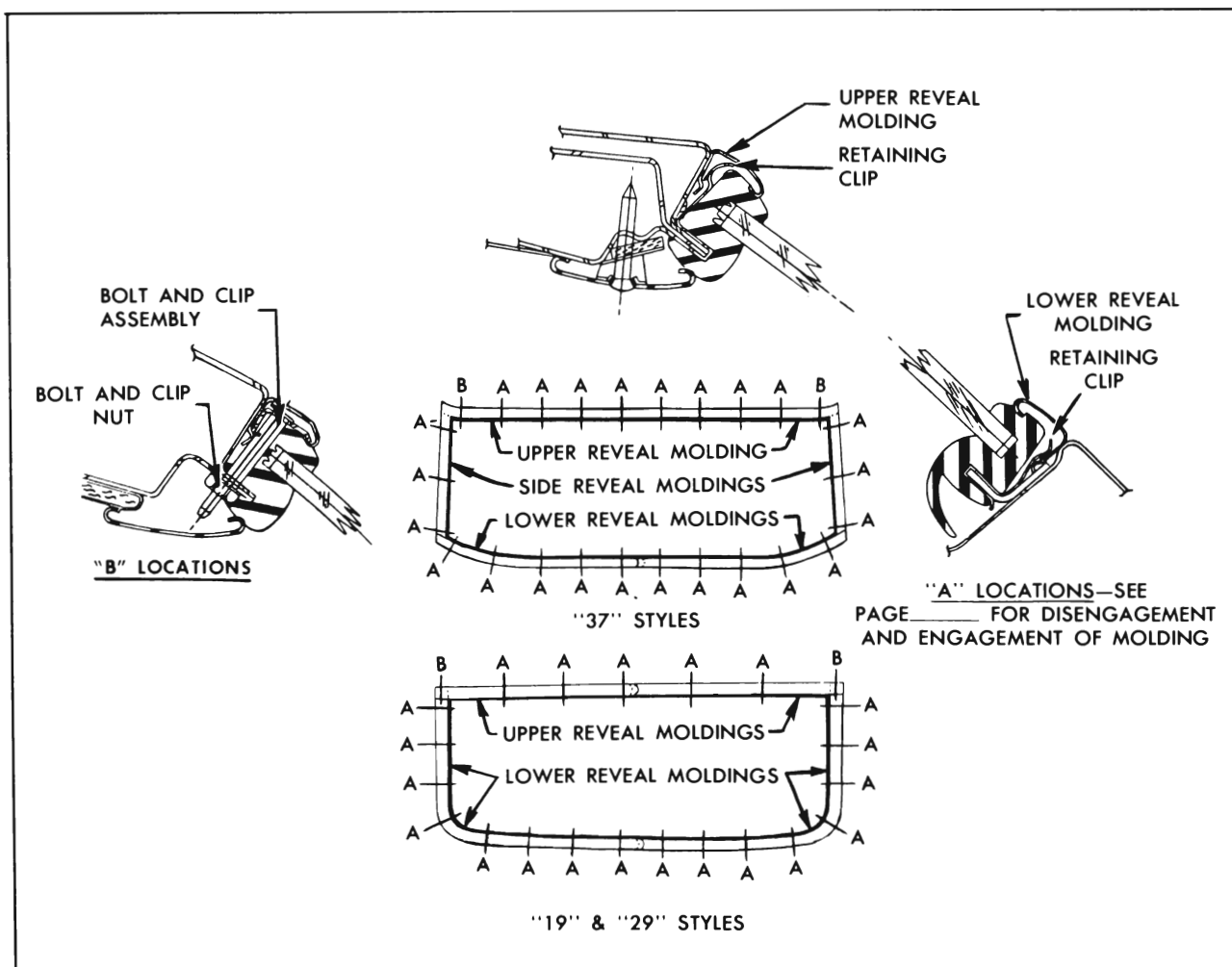


Figure 4-11—Back Window Reveal Moldings

molding bolt and clip assembly at location "B" on side of body from which side reveal molding is being removed. Disengage side reveal molding clips at locations "A"; then slide molding from under upper reveal molding and remove from body. See Figure 4-11.

To install, reverse removal procedure.

**p. Lower Reveal Moldings—4737 Style**

Disengage lower end of side reveal molding from clips "A". Disengage the outer end of the lower reveal molding from the first two or three clips "A"; then slide lower reveal molding off remaining clips "A" by pulling molding towards side of body. See Figure 4-11.

To install, first position molding; then engage molding with retaining clips.

**q. Upper Side Reveal Molding—4739 Style**

Remove back window upper garnish molding and corner escutcheon. From inside body under lip of back window rubber channel assembly remove nuts from molding bolt and clip assemblies at locations "B". From outside of body carefully remove molding with attached bolt and clip assemblies from body. See Figure 4-12.

To install, first apply body caulking compound around base of bolt and clip assemblies; then reverse removal procedure.

**r. Upper Center Reveal Molding—4739 Style**

Remove one upper side reveal molding (either right or left). Slide upper center reveal molding off retaining clips "A" by pulling molding towards side of body. See Figure 4-12.

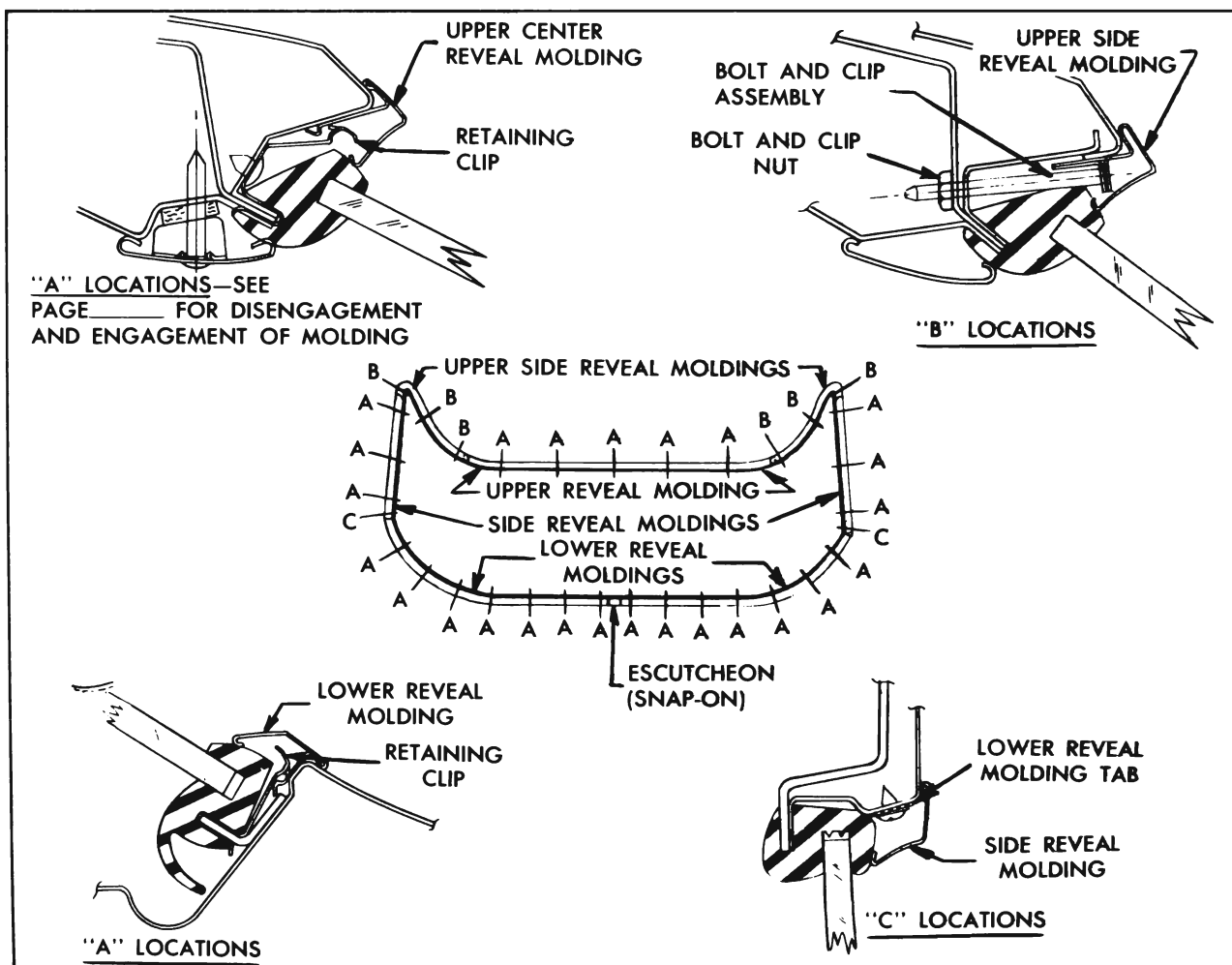


Figure 4-12—Back Window Reveal Moldings

To install, first position molding; then engage molding with retaining clips.

#### s. Side Reveal Molding—4739 Style

Remove upper side reveal molding. Disengage side reveal molding from upper clip "A"; then slide molding off remaining clips "A" by pulling molding upwards. See Figure 4-12.

To install, first position molding; then engage molding with retaining clips.

#### t. Lower Reveal Moldings—4739 Style

Remove upper side reveal molding. Disengage side reveal molding from upper clip "A"; then pull molding upward sufficiently to remove screw securing tab on lower reveal molding at location "C". Disengage outer end of lower reveal molding from the first three (3) clips "A".

IMPORTANT: Do not use excessive force (prying) to disengage molding from these clips as it may result in damage or breakage of the clip. These clips in addition to being secured by the back window retaining flange are secured by a screw into the back window opening and, therefore, will not flex as much as clips without the screw.

Slide molding off remaining clips "A" by pulling molding towards side of body. Center escutcheon is a snap-on type. See Figure 4-12.

To install, first position molding; then, engage molding with retaining clips. Install screw securing tab at location "C". Slide side reveal molding downward into position and engage molding with upper clip "A". Install upper side reveal molding.

#### u. Upper Reveal Molding—4719-4739 Styles

Remove back window upper garnish molding. From inside body under inner lip of back window rubber channel remove nut from upper reveal molding bolt and clip assembly at location "B". Slide upper reveal molding off retaining clips "A" by pulling molding towards side of body. See Figure 4-11.

To install, first position molding; then engage molding with retaining clips "A". Install nut securing molding clip and bolt assembly.

#### v. Lower Reveal Molding—4719-4739 Styles

Remove back window upper garnish molding. From inside body under inner lip of back window rubber channel remove nut from upper reveal molding bolt and clip assembly at location "B". Disengage lower reveal molding from the retaining clips "A" along the side of the back window; then, slide molding off the remaining retaining clips "A". See Figure 4-11.

To install, first position molding; then, engage molding with retaining clips.