

GROUP 14

ALPHABETICAL INDEX

A	Page	C	Page
Accelerator Pedal, for Starting Engine	3-7	Camber, Check & Adjust	7-21
Air Cleaner	3-4	Camshaft & Bearings	2-27
Clean & Fill	1-5	Carbon Monoxide Warning	11-13
Air Conditioner	11-14	Carburetor	
Service Procedures	11-19	Adjustment	3-10
Alignment		Calibrations	3-1
Frame	12-1	Carter	See Carter
Front Wheels	7-20	Changing Calibrations	3-9
Flywheel Upper Housing, Synchromesh	4-17	Heat Control Valve	3-10
Hood & Fenders	12-8	Rochester	See Rochester
Pump & Converter Housing, Dynaflo	5-46	Starter Switch	10-35
Radio	11-9	Stromberg	See Stromberg
Ammeter	See Charge Indicator	Throttle Linkage	3-4
Antenna Installation, Radio	11-8	Throttle Linkage Adjustment	3-12
Antenna Trimmer Adjustment	11-5	Car Models	0-3
Anti-Freeze Solutions, Testing	2-38	Car Roughness or Vibration	7-10
Armature Test & Repair	10-26	Carter 2-Barrel Carburetor	3-19
Automatic Choke	See Carter, Stromberg or Rochester	Carter 4-Barrel Carburetor	3-31
Axle Assembly, Rear	See Rear Axle	Carter Climatic Control (Choke)	3-22
Axle Shaft, Remove & Install	6-7	Disassembly, Cleaning, Assembly	3-25
		Fast Idle Cam & Unloader Adjustment	3-24
		Thermostat Adjustment	3-11
		Caster, Check and Adjust	7-21
		Charge Indicator	10-72
		Chains, Tire	7-13
		Chart, Headlamp Aiming	10-62
		Chassis Lubrication	1-1
		Chassis Sheet Metal	12-2
		Chassis Springs	7-2
		Overload, Rear	7-17
		Replacement, Front	7-17
		Replacement, Rear	7-17
		Trim Dimensions	7-16
		Chassis Wiring Diagram	
		Synchromesh	10-82
		Dynaflo	10-83
		Choke, Automatic	See Carter or Stromberg
		Chassis Suspension Specification	7-1
		Choke Thermostat Adjustment	3-11
		Cigar Lighters	10-65
		Circuit Diagrams, Wiring	10-78
		Climatic Control	See Carter
		Clock Electric	10-73
		Trouble Diagnosis	10-10
		Clutch, Dynaflo	5-12
		Clutch, Synchromesh	4-1
		Inspect	4-7
		Lubricate Internal Parts	4-5
		Pedal Adjustment	4-5
		Release Mechanism	4-2
		Remove and Install	4-6
		Specifications	4-1
		Trouble Diagnosis	4-4
		Coil, Ignition	10-46
		Coil, Ignition Test	10-53
		Connecting Rods	2-7
		Bearing Dimensions	2-2
		Bearing Replacement	2-28
		Rod Replacement	2-31
		Condenser Replacement, Distributor	10-50
		Condenser Tests, Distributor	10-54
		Contact Points, Distributor	
		Adjustment, Replacement	10-49
		Converter Housing, Alignment	5-46
		Cooling System, Engine	2-12
		Filling, Flushing	2-37
		Prepare for Anti-Freeze	2-37
		Trouble Diagnosis	2-18
		Crankcase Ventilation	2-12
		Cranking Motor	10-38
		Bench Test	10-42
		Periodic Inspection	10-40
		Repairs on Bench	10-43

B

Back-Up Lamp & Switch	10-37
Balance, Brake Drum	9-20
Balance Flywheel, Dynaflo	2-43
Balance, Wheel & Tire	7-19
Ball Joint Replacement	7-15
Battery	10-11
High Discharge Test	10-15
Hydrometer Test	10-14
Importance of Keeping Charged	10-11
Inspection & Service	10-13
Recharging	10-17
Registration & Care When New	10-11
Specifications	10-1
Trouble Diagnosis	10-5
Battery Cables, Clean and Test	10-16
Connecting to Wind Clock	10-17
Beam Indicator, Headlight	10-61
Bearing Adjustment, Front Wheels	7-14
Bearing Lubrication, Rear Wheels	1-7
Bearing Replacement	
Connecting Rod	2-28
Crankshaft	2-29
Differential	6-17
Front Wheel	7-14
Rear Wheel (Axle Shaft)	6-8
Bearing Service (Clean, Inspect, etc.)	1-10
Bell Housing Alignment, Dynaflo	5-46
Breaker Points	See Contact Points
Brakes	9-1
Adjustment, Major	9-16
Adjustment, Minor	9-14
Bleeding	9-12
Drum Inspection	9-19
Drum Reboring & Balancing	9-20
Flushing, Filling System	9-13
Master Cylinder Overhaul	9-21
Operation, Service Brakes	9-4
Parking Brake Adjustment, Lubrication	9-15
Parking Brake Controls	9-2
Parking Brake Warning Signal	10-65
Pedal Height, Power	9-24
Pedal Height, Standard	9-14
Power Brakes	9-23
Shoe, Reline or Replace	9-18
Specifications	9-1
Testing, Trouble Diagnosis	9-7
Wheel Cylinder Overhaul	9-20
Button, Horn	10-66
Button Setting, Radio	11-5

	Page		Page
Specifications	10-2		
Voltage Test	10-40		
Cranking System	10-38		
Trouble Diagnosis	10-6		
Crankshaft & Bearings	2-7		
Bearing Replacement	2-30		
Dimensions	2-2		
Oil Seal Replacement	2-31		
Current Regulator	See Generator Regulator		
Cut-out Relay	See Generator Regulator		
Cylinder Crankcase	2-6		
Cylinder Heads	2-7		
Removal	2-20		
Installation	2-22		
Cylinder Reboring	2-33		
D			
Dash Pot & Throttle Linkage Adjustment	3-12		
Defroster, Windshield	11-12		
Diagnosis, Trouble			
Battery	10-5		
Brakes	9-7		
Clutch	4-4		
Clock & Instruments	10-10		
Cranking System	10-6		
Engine	2-14		
Fuel System	3-7		
Generating System	10-6		
Ignition System	10-8		
Lighting System	10-9		
Radio	11-3		
Rear Axle	6-4		
Safety Minder	10-75		
Shock Absorbers	7-9		
Signal Systems	10-9		
Steering Action	7-9		
Steering Gear, Power	8-18		
Steering Gear, Manual	8-3		
Tires	7-6		
Transmission—Dynaflow	5-27		
Transmission—Synchronesh	4-12		
Differential	See Rear Axle		
Dimmer Switch	10-61		
Directional Signal Lamps & Switch	10-67		
Lamp Circuits	10-70		
Switch Adjustment	10-69		
Trouble Diagnosis	10-9		
Distributor, Ignition	10-46		
Advance Mechanism	10-48		
Condenser Tests	10-54		
Contact Points—Condenser, Replace	10-49		
Dwell Angle Adjustment	10-50		
Overhaul	10-55		
Specifications	10-2		
Timing	10-50		
Dynaflow Transmission	5-1		
Lubricare	1-3		
E			
Engine	2-1		
Cooling System	2-12		
Correction for Unbalance	2-43		
Cranking System	10-38		
Dimensions, Fits, Adjustments	2-2		
Exhaust Manifold Valve Service	3-10		
Fuel & Exhaust System	3-1		
Hard Starting	3-7		
Ignition System	10-46		
Lubrication System	2-10		
Mountings	2-5		
Mounting Adjustment	2-41		
Oil Recommendations	1-8		
Specifications	2-1		
Tune Care, Trouble Diagnosis	2-14		
Ventilation System	2-12		
Exhaust Pipes	3-5		
Exhaust Manifold	3-5		
F			
Fan Belt, Adjust or Replace	2-38		
Fender & Hood Alignment	12-8		
Filler, Gas Tank, Replace	3-14		
Filters, Gasoline	3-10		
Flywheel & Ring Replacement			
Dynaflow	2-41		
Synchronesh	2-42		
Flywheel Housing Alignment	4-17		
Frame	12-1		
Front Shock Absorbers	See Shock Absorbers		
Front Springs	See Chassis Springs		
Front Wheel Suspension	7-1		
Front Wheels			
Alignment	7-20		
Bearing Adjustment	7-14		
Bearing Replacement, Lubrication	7-14		
Fuel Consumption, Excessive	3-8		
Fuel Pump	3-15		
Inspection & Test	3-16		
Repairs	3-16		
Fuel System	3-1		
Trouble Diagnosis	3-7		
Fuse Block	10-79		
Fuse Specifications	10-3		
G			
Gasoline Filters & Strainers	3-10		
Gasoline Gauge	10-81		
Trouble Diagnosis	10-10		
Gasoline Tank Replacement	3-14		
Gauge			
Gasoline	10-74		
Pinion Setting	6-19		
Oil Pressure	10-73		
Temperature	10-72		
Gears, Planetary, Dynaflow	5-12		
Gear Shift Control Mechanism	4-12		
Generator	10-19		
Inspection, Test, on Car	10-23		
Lubrication	1-3		
Repairs, on Bench	10-25		
Specifications	10-1		
Test, on Bench	10-25		
Generator Regulator	10-19		
Repairs on Bench	10-30		
Specifications	10-2		
Test & Adjust, on Car	10-23		
Generating System	10-19		
Trouble Diagnosis	10-6		
Glove Box Light	10-65		
Guide T-3 Aimer	10-62		
H			
Hard Starting	3-7		
Headlamps	10-60		
Aiming Adjustment	10-61		
Aiming Chart, Use of	10-62		
Sealed Beam Unit, Replace	10-61		
Heater & Defroster	11-14		
Hood	12-5		
Horns, Relay & Button	10-66		
Adjustments	10-66		
Trouble Diagnosis	10-9		
Hydraulic Control System, Dynaflow	5-16		
Hydraulic Valve Mechanism	2-8		
Hydraulic Valve Lifter Service	2-22		
Hydrometer Test of Battery	10-14		
I			
Identifications No., Vehicle	0-3		
Ignition Coil	10-46		
Specifications	10-2		
Tests	10-53		
Ignition Distributor	See Distributor		
Ignition System	10-46		
Trouble Diagnosis	10-8		

	Page
Ignition Switch	10-46
Switch Replace, Lock Repairs	10-58
Ignition Timing	10-50
Indicator, Charge	10-72
Indicator, Headlight Beam	10-61
Indicators, Direction Signal	10-67
Inflation Pressures, Tire	1-4
Instrument Panel Compt. (Glove Box)	
Light & Switch	10-65
Intake Manifold	3-4
Intake Silencer	3-4

K

King Pin Inclination, Theoretical	7-23
Knuckle, Steering, Replace	7-15

L

Lamp Bulb Specifications	10-3
Lamps	
Back-Up	10-64
Direction Signal	10-67
Headlamps	10-59
License, Rear	10-64
Park, Signal, Tail, Stop	10-64
Lighting System	10-59
Trouble Diagnosis	10-9
Lighters, Cigar	10-65
Lights	
Headlights	10-60
Direction Signal	10-67
Instrument Panel Control	10-59
Lower Control Arm, Rebush, Replace	7-18
Lubricare (Lubrication)	
Body	1-5
Chassis	1-1
Clutch Internal Parts	4-5
Dynaflow Transmission	1-3
Parking Brake Cables	9-15
Speedometer Cable	10-75
Lubrication System, Engine	2-10
Specifications	2-2

M

Manifold Heat Control	3-4
Valve Service	3-10
Manifold Intake	3-4
Exhaust	3-5
Marks on Ring Gear & Pinion	6-16
Master Cylinder, Brake	9-12
Filling	9-12
Overhaul	9-21
Models, Car	0-3
Mountings, Body	13-2
Mountings, Engine	2-5
Adjustment	2-41
Muffler	3-5

N

Neutral Safety Switch	10-37
Numbers, Body .Style	13-2

O

Oil Consumption, Excessive	2-15
Oil Recommendation, Engine	1-8
Oil Filter	2-10
Changing Element	1-5
Oil Pressure Gauge	10-73
Oil Pump	2-10
Dimensions of Parts	2-3
Repairs	2-40
Oil Pump, Steering	8-13
Oil Seal C/S R. Bearing	2-31
Oil Seals, R. Wheel Bearings	6-7

P

Parking Brake Controls	9-3
Adjustment, Lubrication	9-15
Release Warning Signal	10-65
Parking Lamps	10-64
Power Brakes	
Bendix	9-33
Moraine	9-25
Pedal Adjustment, Brake	9-14
Pedal Adjustment, Clutch	4-5
Pinion Adjustment, Rear Axle	6-20
Pinion Setting Gauges	6-19
Pistons, Pins, Rings	2-7
Dimensions	2-3
Replacement	2-31
Ring Fitting	2-32
Propeller Shafts	
Assembly & Straightening, Front	6-13
Installation & Adjustment	6-12
Removal & Disassembly	6-9
Pump, Fuel	3-15
Pump, Oil & Vacuum	2-10
Repairs	2-40
Pump, Hydraulic Steering	8-13
Pump, Water	2-12
Repairs	2-39
Push Button Setting, Radio	11-5

R

Radiator	2-12
Thermostat Test	2-38
Radio	11-1
Adjustments on Car	11-5
Alignment Procedure	11-9
Antenna Installation	11-8, 11-9
Receiver Installation	11-6
Trouble Diagnosis	11-3
Rear Axle Assembly	6-1
Disassembly	6-14
Lubrication	1-9
Removal	6-6
Specifications	6-1
Trouble Diagnosis	6-4
Rear Wheel Bearing	
Lubrication	1-7
Replacement	6-7
Rear Wheel Suspension	7-3
Reboring Cylinders	2-33
Receiver Installation, Radio	11-6
Recharging Battery	10-17
Regulator, Generator	10-19
Relay, Cut-Out	10-19
Relay, Horn	10-66
Relay, Solenoid Switch, Test & Adjust	10-40
Release Mechanism, Clutch	4-2
Resonator	3-6
Ring Gear & Pinion Marks	6-18
Ring Gear Replacement	6-22
Rings, Piston	See Piston Rings
Rochester 4-Barrel Carburetor	3-50
Rocker Arms, Replacement	2-21

S

Safety-Minder	10-75
Saginaw Oil Pump, Steering	8-13
Sealed Beam Unit, Headlamp	10-60
Serial Numbers, Car &	
Engine	See Identification No., Vehicle
Sheet Metal, Chassis	12-2
Shift Control, S-M Transmission	4-12
Signal Lamps	10-66
Signal, Park, Brake Release	10-65
Silencer, Intake	3-4
Shock Absorbers, Front & Rear	7-4
Replacement	7-18
Trouble Diagnosis	7-9

	Page		Page
Solenoid Switch, Test, Adjust	10-40	Transmission, Dynaflo	5-2
Specifications	10-2	Transmission, Synchromesh	4-9
Sonomatic Radio	11-1	Timing	
Spark Plugs	10-52	Camshaft	2-27
Clean & Adjust	10-52	Carburetor Starter Switch	10-36
Spark Timing Control	10-50	Ignition	10-50
Specific Gravity, Battery	10-14	Timing Chain Replacement	2-27
Specifications		Tires	7-4
Battery	10-1	Abnormal Wear	7-6
Brakes	9-1	Chains, Use of	7-13
Car, General	0-3	Inflation	1-4
Chassis Suspension	7-1	Inspection, Interchanging	7-13
Clutch	4-1	Tire & Wheel Balance	7-19
Cranking System	10-2	Toe-In, Front Wheels, Check & Adjust	7-23
Engine	2-1	Torque Ball	4-11
Front Wheel Alignment	7-22	Torque Converter	5-7
Fuel & Exhaust Systems	3-1	Transmission, Dynaflo	5-1
Generating Systems	10-1	Approved Oils	1-7
Ignition System	10-2	Drain & Refill	1-7
Lighting System	10-3	Installation of Assembly	5-36
Radio Alignment	11-9	Manual Control	5-4
Rear Axle	6-1	Manual Control Linkage Adjust	5-34
Signal System (Horn, Lights, etc)	10-4	Pushing Car to Start Engine	5-5
Steering Gear, Power	8-10	Removal of Assembly	5-36
Steering Gear Manual	8-1	Specification	5-1
Steering Gear Lubricare	1-4	Towing Disabled Car	5-5
Transmission, Dynaflo	5-1	Trouble Diagnosis	3-27
Transmission, Synchromesh	4-9	Transmission, Synchromesh	4-9
Speedometer	10-75	Disassembly, Assembly	4-18
Gears	4-10	Lubricare	1-1
Trouble Diagnosis	10-75	Removal & Installation	4-16
Springs, Chassis	7-2	Shift Control Mechanism	4-12
Stabilizer Link Adjustment	7-14	Specifications	4-9
Starter	10-33	Trouble Diagnosis	4-12
Steering Gear, Power	8-10	Trim Dimensions, Chassis Spring, F. & R.	7-17
Steering Gear, Manual	8-1	Trouble Diagnosis	See Diagnosis
Steering Gear Lubricare	1-4		
Steering Geometry (Turning Angles), Checking	7-24	U	
Steering Knuckle, Replace	7-15	Universal Joint	
Steering Linkage	8-2	Front	4-11
Steering Wheel, Replace	8-6	Rear	6-10
Stop Lights & Switch	10-64	V	
Stromberg 2-Barrel Carburetor	3-41	Vacuum Pump, Windshield Wiper	2-40
Strut Rods, Replace	6-7	Inspect, Test, Repairs	2-40
Suspension, Chassis	7-1	Vacuum Switch	See Carburetor Starter Switch
Switch		Valve Mechanism, Engine	2-8
Back Up Light	10-37	Checking Timing	2-26
Carburetor Starter Switch	10-35	Guide Replacement	2-20
Dimmer	10-61	Hydraulic Lifters	2-8
Direction Signal	10-67	Hydraulic Lifter Service	2-22
Ignition	10-58	Noise	2-16
Lighting	10-59	Reconditioning Valves	2-20
Neutral Safety	10-37	Specifications	2-3
Stop Light	10-64	Ventilation, Crankcase	2-12
T		Ventilator, Outside Air	11-12
Tail Lamps	10-64	Voltage Regulator	10-19
Tank, Gasoline, Replacement	3-14	Voltage Test, Cranking Motor	10-40
Temperature Gauge	10-72	W	
Thermo Circuit Breaker	10-59	Warning Signal, Park Brake	10-65
Thermostat		Warranty	0-2
Choke, Adjustment	3-11	Water Pump	2-12
Exh. Manifold Valve	3-10	Repairs	2-39
Radiator, Test	2-38	Wheel Alignment	7-20
Throttle Linkage	3-4	Wheel Bearing, Front, Adjust	7-16
Adjustment	3-12	Wheel Bearing Lubrication, Rear	1-7
Tie Rods & Ends	8-5	Wheel Bearing Replacement, Front	7-14
Adjustment	7-23	Wheel Bearing Replacement, Rear	6-7
Tightening Specifications		Wheel Cylinder, Brake, Overhaul	9-20
Brakes	9-1	Wheel & Tire Balance	7-19
Chassis Suspension	7-1	Wheel, Steering, Replace	8-6
Clutch	4-1	Wheel Suspension	7-2
Engine	2-1	Windshield Defroster	11-12
Fuel & Exhaust Systems	3-1	Wiring Circuit Diagrams	10-78
Rear Axle	6-1	Wonderbar Radio	11-1
Steering Gear, Power	8-10		
Steering Gear, Manual	8-1		