

GROUP 14

ALPHABETICAL INDEX

A	Page		Page
Accelerator Pedal, for Starting Engine	3-6	Breaker Points	See Contact Points
Accelerator Vacuum Switch—Carter	10-39	Brakes	8-2
Check Timing, Cleaning	10-40	Adjustment, Major	8-15
Accelerator Vacuum Switch—Stromberg	10-41	Adjustment, Minor	8-14
Checking Switch Timing	10-42	Bleeding	8-11
Cleaning & Setting Timing	10-44	Drum Inspection	8-19
Accessories	11-1	Drum Reboring & Balancing	8-20
Adjuster, Front Seat		Flushing	8-13
Hydraulic	13-53	Master Cylinder Filling	8-11
Manual	13-42	Master Cylinder Overhaul	8-20
Air Cleaner	3-3	Operation, Service Brakes	8-4
Clean & Fill	1-4	Parking Brake Adjustment	8-14
Alignment		Parking Brake Cable Lubrication	8-14
Bell Housing, Dynaflo	2-53	Parking Brake Lever & Cables	8-3
Doors	13-11	Service Recommendations	8-6
Front Wheels	6-26	Shoe, Reline or Replace	8-17
Flywheel Housing, Synchromesh	2-51	Specifications	8-1
Frame	9-1	Testing, Trouble Diagnosis	8-7
Hood & Fenders	12-2	Wheel Cylinder Overhaul	8-20
Radio	11-15	Warning Signal	10-88
Ammeter	See Charge Indicator	Button, Horn	10-78
Antenna Installation, Radio		Button Setting, Radio	11-10
Closed Bodies	11-11		
Convertible & Riviera	11-13		
Antenna Trimmer Adjustment	11-10		
Anti-Freeze Solutions, Testing	2-46		
Armature Test & Repair	10-26		
Automatic Choke	See Carter or Stromberg		
Axle Assembly, Rear	See Rear Axle		
Axle Shaft, Remove & Install	5-11		
B		C	
Back-Up Lamp & Switch	11-4	Camber, Definition	6-26
Balance, Brake Drum	8-20	Check & Adjust	6-28
Balance Flywheel, Dynaflo	2-54	Camshaft & Bearings	2-34
Balance, Wheel & Tire	6-24	Carbon Monoxide Warning	11-2
Battery	10-11	Carburetor	
High Discharge Test	10-15	Adjustment	3-13
Hydrometer Test	10-14	Calibrations	3-1
Importance of Keeping Charged	10-12	Carter	See Carter
Inspection & Service	10-13	Changing Calibrations	3-9
Recharging	10-19	Heat Control Valve	3-12
Registration & Care When New	10-11	Removal and Installation	3-14
Specifications	10-1	Stromberg	See Stromberg
Trouble Diagnosis	10-5	Throttle Linkage	3-4
Battery Cables	10-11	Throttle Linkage Adjustment	3-11
Clean and Test	10-16	Care of	
Connecting to Wind Clock	10-18	Body Trim Fabric	13-3
Beam Indicator, Headlight	10-73	Chrome Plated Parts	13-3
Bearing Adjustment, Front Wheels	6-16	Folding Top	13-46
Bearing Lubrication, Rear Wheels	1-7	Leather Seats	13-4
Bearing Replacement		Paint	13-2
Connecting Rod	2-35	Wood Parts, Estate Wagon	13-2
Crankshaft	2-36	Car Models	0-3
Differential	5-16	Car Roughness or Vibration	6-14
Front Wheel	6-15	Carter 2-Barrel Carburetor	3-24
Rear Wheel (Axle Shaft)	5-11	Carter 4-Barrel Carburetor	3-37
Steering Shaft	7-8	Carter Climatic Control (Choke)	3-27
Trans. Control Shaft, Upper	7-7	Disassembly, Cleaning, Assembly	3-30
Bearing Service (Clean, Inspect, etc.)	1-9	Fast Idle Cam & Unloader Adjustment	3-29
Bell Housing Alignment, Dynaflo	2-53	Thermostat Adjustment	3-14
Belt Moldings	13-20	Caster, Definition	6-26
Body	13-1	Check and Adjust	6-28
Lubricate	1-4	Cements, Body	13-4
		Charge Indicator	10-84
		Chains, Tire	6-8
		Chart, Headlamp Aiming	10-74
		Chassis Lubrication	1-1
		Chassis Sheet Metal	12-1
		Chassis Springs	6-5
		Overload, Rear	6-20
		Replacement, Front	6-18

	Page
Replacement, Rear	6-20
Trim Dimensions, Front	6-18
Trim Dimensions, Rear	6-19
Chassis Suspension Specifications	6-1
Check links, Door, Adjust, Replace	13-13
Choke, Automatic	See Carter or Stromberg
Choke Thermostat Adjustment	3-14
Chrome Plated Parts, Care of	13-3
Cigar Lighters	10-76
Circuit Diagrams, Wiring	10-89
Cleaning	
Body Trim Fabric	13-3
Folding Top	13-4
Leather Seats	13-4
Climatic Control	See Carter
Clock Electric	10-85
Trouble Diagnosis	10-10
Clutch, Dynaflo	4-38
Clutch, Synchronesh	4-1
Assemble	4-8
Disassemble, Inspect	4-6
Lubricate Internal Parts	4-4
Pedal Adjustment	4-4
Release Mechanism	4-3
Remove and Install	4-5
Specifications	4-1
Trouble Diagnosis	4-3
Coil, Ignition	10-54
Connecting Rods	2-10
Bearing Dimensions	2-4
Bearing Replacement	2-35
Rod Replacement	2-38
Condenser Replacement, Distributor	10-60
Condenser Tests, Distributor	10-64
Contact Points, Distributor	
Adjustment	10-59
Inspection	10-57
Replacement	10-60
Cooling System, Engine	2-14
Filling	2-44
Flushing	2-45
Prepare for Anti-Freeze	2-46
Trouble Diagnosis	2-18
Crankcase Ventilation	2-14
Cranking Motor	10-45
Bench Test	10-51
Lubrication	1-2
Periodic Inspection	10-47
Repairs on Bench	10-52
Specifications	10-2
Voltage Test	10-47
Cranking System	10-37
Specifications	10-2
Trouble Diagnosis	10-7
Crankshaft & Bearings	2-10
Bearing Replacement	2-36
Crankshaft Replacement	2-54
Dimensions	2-4
Oil Seal Replacement	2-33
Current Regulator	See Generator Regulator
Cut-Out Relay	See Generator Regulator
Cylinder Head & Gasket	2-9
Remove & Install	2-29
Cylinder Reboring	2-40

D

Dash Pot & Throttle Linkage Adjustment	3-11
Defroster, Windshield	11-1
Diagnosis, Trouble	
Battery	10-5
Brakes	8-7

	Page
Clutch	4-3
Clock & Instruments	10-10
Cranking System	10-7
Engine	2-18
Fuel System	3-6
Generating System	10-6
Hydro-Lectric Power System	13-55
Ignition System	10-8
Lighting System	10-9
Radio	11-9
Rear Axle	5-5
Shock Absorbers	6-12
Signal Systems	10-9
Steering Action	6-18
Steering Gear, Hydraulic	7-16
Steering Gear, Manual	7-4
Tires	6-9
Transmission—Dynaflo	4-50
Transmission—Synchronesh	4-15
Differential	See Rear Axle
Dimmer Switch	10-72
Directional Signal Lamps & Switch	10-80
Lamp Circuits	10-82
Switch Parts Replacement	10-81
Trouble Diagnosis	10-9
Distributor, Ignition	10-54
Advance Mechanism	10-56
Condenser Tests	10-64
Contact Points, Adjust	10-59
Contact Points—Condenser, Replace	10-60
Lubrication	1-2 & 1-4
Overhaul	10-66
Periodic Inspection	10-57
Specifications	10-3
Timing	10-61
Division Channel, Door Window, Replace	13-28
Dome Lamp & Switches	16-76
Doors, Body	
Alignment	13-11
Checks & Hold-Open Devices	13-13
Handle Replacement	13-8
Hinge Adjustment	13-12
Lock Replacement	13-9
Lock Free-Wheel Adjustment	13-7
Trim Pad Removal & Installation	13-39
Weatherstrips	13-10
Door Ventilators	13-34
Door Windows, Closed Bodies	13-27
Riviera and Convertible	13-30
Dynaflo Transmission	4-26
Lubricate	1-5
Dynamic Balance, Wheel & Tire	6-24

E

Eaton Oil Pump, Steering	7-27
Engine	2-1
Cooling System	2-14
Correction for Unbalance, Dynaflo	2-55
Correction for Unbalance, Synchronesh	2-52
Cranking System	10-37
Dimensions, Fits, Adjustments	2-4
Fuel & Exhaust System	3-1
Hard Starting	3-6
Ignition System	10-54
Lubrication System	2-12
Mountings	2-8
Mounting Adjustment	2-50
Oil Recommendations	1-7
Specifications	2-1
Tune Up, Trouble Diagnosis	2-17
Ventilation System	2-14

	Page
Estate Wagon Wood Parts, Refinishing	13-2
Exhaust Manifold	3-4
Replacement	3-14
Valve Service	3-12
Exhaust Pipes	3-5

F

Fan Belt, Adjust or Replace	2-47
Fender & Hood Alignment	12-2
Fender Skirt Mounting Adjustment	12-6
Filler, Gas Tank, Replace	3-15
Filters, Gasoline	3-10
Flywheel & Ring Replacement	
Dynaflow	2-54
Synchromesh	2-50
Flywheel Housing Alignment, Synchromesh ...	2-51
Flywheel Housing Replacement, Dynaflow	2-53
Fog Lamps	11-6
Folding Top, Convertible Body	See Top
Frame	9-1
Front Shock Absorbers	See Shock Absorbers
Front Springs	See Chassis Springs
Front Wheel Suspension	6-3
Front Wheels	
Alignment	6-26
Bearing Adjustment	6-16
Bearing Lubrication	1-5
Bearing Replacement	6-15
Fuel Consumption, Excessive	3-8
Fuel Pump	3-17
Filter Cleaning	3-10
Inspection & Test	3-18
Repairs	3-19
Fuel System Trouble Diagnosis	3-6
Fuse Block	10-89
Fuse Specifications	10-4

G

Gasoline Filters & Strainers	3-10
Gasoline Gauge	10-86
Trouble Diagnosis	10-10
Gasoline Tank	3-3
Replacement	3-15
Gauge	
Gasoline	10-86
Pinion Setting	5-19
Oil Pressure	10-85
Temperature	10-84
Gears, Planetary, Dynaflow	4-37
Gear Shift Control Mechanism	4-12
Gear Tooth Contact, Rear Axle	5-7
Generator	10-20
Inspection, Test, on Car	10-24
Lubrication	1-3
Repairs, on Bench	10-26
Specifications	10-1
Test, on Bench	10-25
Generator Regulator	10-22
Repairs on Bench	10-34
Specifications	10-2
Test & Adjust, on Car	10-28
Generating System	10-20
Trouble Diagnosis	10-6
Glass Replacement	
Back Window	13-24
Door Window, Sliding	13-28
Door Window, Stationary	13-29
Windshield	13-22
Glass Run Channel, Closed Body	13-27

	Page
Glove Box Lid & Lock	13-15
Glove Box Light	10-76

H

Handles & Door Locks	13-7
Hard Starting	3-6
Headlamps	10-71
Aiming Adjustment	10-73
Aiming Chart, Use of	10-74
Sealed Beam Unit, Replace	10-73
Header Moldings	13-20
Headling, Cleaning	13-3
Removal & Installation	13-40
Heater & Defroster	11-1
Hinge Adjustment, Door	13-12
Hood	12-1
Adjustment for Width	12-5
Alignment with Fenders & Doors	12-3
Hinge & Fastener Adjustments	12-4
Noises & Flutter	12-3
Horns, Relay & Button	10-77
Adjustments	10-79
Trouble Diagnosis	10-9
Hydraulic Control System, Dynaflow	4-40
Hydraulic Valve Mechanism	2-11
Hydraulic Valve Lifter Service	2-24
Hydro-Lectirc Power System	13-49
Hydrometer Test of Battery	10-14

I

Ignition Coil	10-54
Inspection	10-58
Specifications	10-3
Tests	10-64
Ignition Distributor	See Distributor
Ignition System	10-54
Periodic Inspection	10-57
Trouble Diagnosis	10-8
Ignition Switch	10-54
Switch Replace, Lock Repairs	10-69
Ignition Timing	10-62
Indicator, Charge	10-84
Indicator, Headlight Beam	10-73
Indicators, Direction Signal	10-80
Inflation Pressures, Tire	6-7
Instrument Panel Compt. (Glove Box)	
Door & Lock	13-15
Light & Switch	10-76
Intake Manifold	3-4
Replacement	3-14
Intake Silencer	3-3

K

King Pin Inclination, Definition	6-26
Checking K.P.I.	6-29
Knuckle, Steering, Rebush, Replace	6-16

L

Lamp Bulb Specifications	10-4
Lamps,	
Auxiliary (Fog)	11-6
Back-Up	11-4
Direction Signal	10-74
Dome	10-76
Headlamps	10-71
License, Rear	10-75
Park, Signal, Tail, Stop	10-74
Safety, (Spot)	11-5

	Page
Leather Seats, Cleaning	13-4
Lighting System	10-70
Trouble Diagnosis	10-9
Lighters, Cigar	10-76
Lights,	
Headlights	10-71
Direction Signal	10-80
Instrument Panel	10-75
Instrument Panel Compt. (Glove Box)	10-76
Luggage Compt.	10-76
Map (Inst. Panel)	10-76
Safety (Spot)	11-5
Lock, Inst. Panel Compt. (Glove Box)	13-15
Lock, Door	13-7
Lower Control Arm, Rebush, Replace	6-18
Lubricare (Lubrication)	1-1
Body	1-3
Chassis	1-1
Clutch Internal Parts	4-5
Dynaflow Transmission	1-5
Parking Brake Cables	8-14
Speedometer Cable	10-87
Hydro-Lectric Power System	1-6
Lubrication System, Engine	2-12
Specifications	2-3
Luggage Compt. Light	10-75

M

Manifold Heat Control	3-4
Valve Service	3-12
Manifold, Int. & Exh.	3-4
Replacement	3-14
Map Light Switch	10-75
Marks on Ring Gear & Pinion	5-18
Master Cylinder, Brake	8-4
Filling	8-11
Overhaul	8-21
Models, Car	0-3
Moldings, Belt, Header, Reveal	13-20
Moldings, Door and Window	13-36
Mountings, Body	13-5
Mountings, Engine	2-8
Adjustment	2-50
Muffler	3-5

N

Neutral Safety Switch	10-43
Numbers, Body Style	13-2

O

Oil Consumption, Excessive	2-20
Oil Recommendation, Engine	1-7
Oil Filter	2-14
Changing Element	1-4
Oil Pressure Gauge	10-85
Oil Pump	2-13
Dimensions of Parts	2-5
Repairs	2-48
Oil Pump, Steering	7-25 & 7-27
Oil Seal C/S R. Bearing	2-31
Oil Seals, R. Wheel Bearings	5-11

P

Paint, Care of	13-2
Parking Brake Lever & Cables	8-3
Adjustment, Lubrication	8-14
Release Warning Signal	10-88

Parking Lamps	10-74
Pedal Adjustment, Brake	8-13
Pedal Adjustment, Clutch	4-4
Pinion Adjustment, Rear Axle	5-21
Pinion Setting Gauges	5-19
Pistons, Pins, Rings	2-9
Dimensions	2-4
Replacement	2-38
Ring Fitting	2-41
Power Unit, Hydro-Lectric	13-50
Propeller Shaft	
Assembly & Straightening	5-17
Installation & Adjustment	5-18
Removal & Disassembly	5-13
Pump, Fuel & Vacuum	See Fuel Pump
Pump, Oil	2-12
Repairs	2-42
Pump, Hydraulic Steering	7-25 & 7-27
Pump, Water	2-15
Seal Replacement	2-47
Push Button Setting, Radio	11-10

R

Radiator	2-15
Mounting Strap Adjustment	12-6
Thermostat Test	2-47
Radio	11-7
Adjustments on Car	11-10
Alignment Procedure	11-15
Antenna Install, Closed Body	11-11
Antenna Install, Convertible & Riviera	11-13
Antenna Operating Instructions	11-7
Receiver Installation	11-10
Service Parts Lists	11-21
Trouble Diagnosis	11-8
Radius Rod, Rebush, Replace	6-20
Rear Axle Assembly	5-4
Draining & Flushing	1-8
Removal & Disassembly Procedures	5-9
Specifications	5-1
Trouble Diagnosis	5-5
Rear Compartment (Trunk) Lid	
Hinge & Lock Adjustment, Replacement	13-15
Weatherstrip	13-10
Rear Quarter Windows, Closed Body	13-27
Riviera and Convertible	13-33
Rear Wheel Bearing	
Lubrication	1-7
Noise	5-5
Replacement	5-11
Rear Wheel Suspension	6-4
Reboring Cylinders	2-40
Receiver Installation, Radio	11-10
Recharging Battery	10-19
Refinishing Wood Parts, Estate Wagon	13-2
Regulator, Generator	10-22
Regulator, Window, Replace	13-29
Regulator, Ventilator	13-34
Relay, Cut-Out	10-22
Relay, Horn	10-77
Relay, Solenoid Switch, Test & Adjust	10-48
Release Mechanism, Clutch	4-3
Reveal Moldings	13-37
Ring Gear & Pinion Marks	5-18
Ring Gear Replacement	5-15
Rings, Piston	See Piston Rings
Rocker Arms, Assembly of	2-32
Rust Preventives, Cooling System	2-45

S	Page
Safety (Spot) Light	11-5
Sealed Beam Unit, Headlamp	10-71
Sealing Compounds	13-4
Sealing Strip, Roof Side Rail	13-31
Seat & Adjuster, Front, Closed Body	13-42
Seat & Back Removal, Rear	13-42
Seat Cushion & Back Spring Stiffening	13-43
Selector Control, S-M Transmission	4-13
Serial Numbers, Car & Engine	0-3
Sheet Metal, Chassis	12-1
Shift Control, S-M Transmission	4-12
Adjustment	4-17
Signal Lamps	10-74
Signal, Park, Brake Release	10-88
Silencer, Intake	3-3
Shock Absorbers, Front & Rear	6-5 & 6-6
Check for Leaks	6-21
Filling	6-20
Replacement of Valve or Shock	6-21
Trouble Diagnosis	6-12
Solenoid Switch & Relay, Test, Adjust	10-48
Specifications	10-2
Spark Plugs	10-55
Clean & Adjust	10-63
Spark Timing Control	10-56
Specific Gravity, Battery	10-15
Specifications	
Battery	10-1
Brakes	8-1
Car, General	0-3
Chassis Suspension	6-1
Clutch	4-1
Cranking System	10-2
Engine	2-1
Fuel & Exhaust Systems	3-1
Generating System	10-1
Ignition System	10-3
Lighting System	10-3
Radio Alignment	11-15
Rear Axle	5-1
Signal System (Horn, Lights, etc.)	10-4
Steering Gear	7-1
Steering Gear, Hydraulic	7-11
Steering Gear, Manual	7-1
Transmission, Dynaflo	4-26
Transmission, Synchromesh	4-9
Speedometer	10-87
Gears	4-10 & 4-12
Trouble Diagnosis	10-10
Spot Light	11-5
Springs, Chassis	See Chassis Springs
Stabilizer Link Adjustment	6-15
Starter	See Cranking Motor
Static Balance, Wheel & Tire	6-24
Steering Gear, Hydraulic	7-11
Steering Gear, Manual	7-1
Steering Gear Lubricare	1-5
Steering Geometry (Turning Angles)	6-26
Checking	6-30
Steering Knuckle, Rebush, Replace	6-16
Steering Tie Rods & Ends	7-3
Steering Wheel, Replace	7-6
Stop Lights & Switch	10-77
Stromberg 2-Barrel Carburetor	3-47
Stromberg 4-Barrel Carburetor	3-59
Strut Rods, Replace	5-10
Style Numbers, Body	13-2
Switch	
Dimmer	10-72
Direction Signal	10-80
Ignition	10-54

Lighting	10-70
Map Light	10-75
Neutral Safety	10-44
Stop Light	10-77

T	Page
Tail Lamps	10-74
Tail Pipe	3-5
Tank, Gasoline	3-3
Replacement	3-15
Temperature Gauge	10-84
Trouble Diagnosis	10-10
Thermo Circuit Breaker	10-70
Thermostat	
Choke, Adjustment	3-14
Exh. Manifold Valve	3-12
Radiator, Test	2-47
Third Member Housing, Replace	5-16
Throttle Linkage	3-4
Adjustment	3-11
Tie Rods & Ends	7-3
Adjustment	7-5
Tightening Specifications	
Brakes	8-1
Chassis Suspension	6-1
Clutch	4-1
Engine	2-1
Fuel & Exhaust Systems	3-1
Rear Axle	5-1
Steering Gear, Hydraulic	7-11
Steering Gear, Manual	7-1
Transmission, Dynaflo	4-26
Transmission, Synchromesh	4-9
Timing	
Camshaft & Valve	2-32
Carter Accel. Vac. Switch	10-40
Ignition	10-62
Stromberg Accel. Vac. Switch	10-42
Timing Chain Replacement	2-33
Tires & Tubes	6-7
Abnormal Wear	6-9
Chains, Use of	6-8
Inflation	6-7
Inspection, Interchanging	6-8
Replacement	6-22
Tire & Wheel Balance	6-24
Toe-In, Front Wheel	6-26
Check & Adjust	6-29
Top, Folding, Convertible Body	13-45
Adjustments	13-47
Cleaning	13-3
Torque Ball	4-12
Adjustment	4-17
Transmission, Dynaflo	4-26
Approved Oils	1-5
Band Adjustments	4-85
Drain & Refill	1-5
Installation of Assembly	4-59
Manual Control	4-29
Manual Control Linkage Adjust.	4-55
Pushing Car to Start Engine	4-80
Removal of Assembly	4-58
Specifications	4-26
Towing Disabled Car	4-30
Trouble Diagnosis	4-50
Transmission, Synchromesh	4-10
Assembly	4-24
Cleaning & Inspection	4-23
Disassembly	4-21
Lubricare	1-1
Removal & Installation	4-20

	Page
Shaft Upper Bearing, Replace	7-8
Shift Control Mechanism & Adjustment...4-12 & 4-17	
Shift Mechanism in Transmission.....	4-11
Specifications	4-9
Trouble Diagnosis	4-15
Torque Ball Adjustment	4-17
Transmission, W/S Wiper	13-17
Trim, Cleaning	13-3
Trim Dimensions, Chassis Spring, F & R....6-18 & 6-19	
Trouble Diagnosis	See Diagnosis
Trunk	See Rear Comp't.

U

Universal Joint	4-12
-----------------------	------

V

Vacuum Pump	3-17
Inspect, Test, Repairs	3-19
Vacuum Switch, Carter	10-39
Checking Switch Timing	10-40
Cleaning & Timing	10-40
Vacuum Switch, Stromberg	10-41
Checking Switch Timing	10-42
Cleaning, Setting Timing	10-44
Valve Mechanism, Engine	2-11
Checking Timing	2-32
Guide Replacement	2-31
Hydraulic Lifters	2-11
Hydraulic Lifter Service	2-24
Lash Adjustment	2-23
Noise	2-17
Reconditioning Valves	2-30

Page

Specifications	2-3 & 2-4
Ventilation, Crankcase	2-13
Ventilators, Door	13-34
Ventilator, Outside Air	12-2
Vickers Oil Pump, Steering	7-25
Voltage Regulator	See Generator Regulator
Voltage Test, Cranking Motor	10-47

W

Warning Signal, Park, Brake	10-88
Warranty	0-5
Washer, Windshield	11-8
Water Pump	2-15
Seal Replacement	2-47
Weatherstrips, Door & R. Compt.....	13-9
Wheel Alignment Factors	6-26
Wheel Alignment Procedure	6-27
Wheel Bearing, Front, Adjust.....	6-16
Wheel Bearing Lubrication, Rear.....	1-7
Wheel Bearing Replacement, Front.....	6-15
Wheel Bearing Replacement, Rear.....	5-11
Wheel Cylinder, Brake, Overhaul	8-20
Wheel & Tire Balance	6-24
Wheel, Steering, Replace	7-6
Wheel Suspension, F & R.....	6-3 & 6-4
Window Glass Replace.....	See Glass Replace
Window Regulator, Hydraulic	13-44
Windshield Defroster	11-1
Windshield Glass Replace	See Glass Replace
Windshield Washer	11-3
Windshield Wipers	13-16
Wiring Circuit Diagrams	10-89
Wood Parts Refinishing, Estate Wagon.....	13-2